

POLYGRAPHICE;

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The Arts of Drawing, Engraving,
Etching, Limning, Painting, ~~Washing~~,
Varnishing, Gilding, Colouring,
Dying, Beautifying and Perfuming
IN FOUR BOOKS.

Exemplified, in the *Drawing of Men, Women, Landships, Countries, and Figures of various forms*; The way of *Engraving, Etching and Limning*, with all their Requisites and Ornaments; The *Depicting of the most eminent Pieces of Antiquities*; The *Paintings of the Ancients*; *Washing of Maps, Globes, or Pictures*; The *Dying of Cloth, Silk, Horns, Bones, Wood, Glass, Stones, and Metals*; The *Varnishing, Colouring and Gilding* thereof, according to any purpose or intent; The *Painting, Colouring and Beautifying of the Face, Skin and Hair*; The *whole Doctrine of Perfumes* (never published till now) together with the *Original, Advancement and Perfection of the Art of Painting*.

The Second Edition, with many large Additions. Adorned with Sculptures: The like never yet extant.

By **WILLIAM SALMON** φιλαλίητος.

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P O L Y G R A P H I C E S
L I B E R S E C U N D U S .

O f E N G R A V I N G , E T C H I N G ,
a n d L I M N I N G .

Shewing the Instruments belonging to the Work ; the Matter of the Work, the way and manner of performing the same ; together with all other Requisites and Ornaments.

C H A P . I .

of Graving, and the Instruments thereof.

I. **G** *Graving* is an Art which teaches how to transfer any design upon Copper, Brass, or Wood, by help of sharp pointed and cutting Instruments.

II. The chief Instruments are four, 1. Gravers, 2. An Oyl stone, 3. A Cushion, 4. A Burnisher.

III. Gravers are of three sorts, round pointed, square pointed, and Lozenge pointed. *The round is best to scratch withal: the square Graver is to make the largest strokes:*

strokes: the Lozenge is to make strokes more fine and delicate; but a Graver of a middle size betwixt the square and Lozenge pointed, will make the strokes or batches show with more life and vigour, according as you manage it in working.

IV. The Oyl-stone is to whet the Gravers upon, which must be very smooth, not too soft, nor too hard, and without pinholes.

The use is thus: put a few drops of oyl Olive upon the stone, and laying that side of it, which you intend shall cut the Copper, flat upon the stone, whet it very flat and eaven; and therefore be sure to carry your hand stedfast with an equal strength, placing the forefinger firmly, upon the opposite side of the graver. Then turn the next side of your graver, and whet that in like manner, that you may have a very sharp edge for an Inch or more. Lastly, turning uppermost that edge which you have so whetted, and setting the end of the graver obliquely upon the stone, whet it very flat and sloping in form of a Lozenge (with an exact and eaven band) making to the edge thereof a sharp point. It is impossible that the work should be with the neatness and curiosity desired, if the graver be not, not only very good, but also exactly and carefully whetted.

V. The Cushion is a leather bag filled with fine sand, to lay the plate upon, on which you may turn it every way at ease.

You must turn your plate with your left hand, according as the strokes which you grave do turn, which must be attained with diligent care and practice.

VI. The burnishing Iron is of use to rub out scratches and specks or other things which may fault your work in the plate; as also if any strokes be graved too deep or gross to make them appear less and fainter by rubbing them therewith.

VII. To make your Gravers.

Provide some Cross-bow steele, and cause it to be beaten out into small rods, and softened, then with a good file you may shape them at pleasure: when you have done, heat them red-hot, and straight dip it into Soap, and by so doing it will be very hard: where note, that in dipping them into the Soap, if you turn your hand never so little awry, the graver will be crooked. If your graver be too hard, take a red-hot Charcoal and lay the end of your graver upon it till it begins to wax yellowish, and then dip it into tallow (some say water) and it will be tougher.

VIII. Have by you a piece of box or hard wood, that after you have sharpned your graver, by striking the point of it into the said box or hard wood, you may take off all the roughness about the points, which was caused by whetting it upon the oyl-stone.

IX. Lastly, take a file and touch the edge of the graver therewith; if the file cut it, it is too soft, and will do no good: but if it will not touch it, it is fit for your work.

If it should break on the point, it is a sign it is tempered too hard; which oftentimes after a little use by whetting will come into a good condition.

C H A P. II.

Of Polishing the Copper Plates.

I. TAKE a plate of Brass or Copper of what bigness you please, and of a reasonable thickness, taking heed that it be free from fire flaws.

II. Beat it as smooth as you can with a hammer, and then rub it as smooth as you can, with a pumice stone
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void of Gravel (lest it scratch it and so cause as much labour to get them out) and a little water.

III. Then drop a few drops of oyl Olive upon the plate, and burnish it with your burnishing Iron; and then rub it with Charcoal made of Beech wood quenched in Urine.

IV. Lastly, with a roul made of a piece of a black felt, castor, or Beaver, dip'd in oyl Olive, rub it well for an hour, so shall your plate be exactly polished.

C H A P. III.

Of Holding the Graver.

I. **I**T will be necessary to cut off that part of the knob of the handle of the graver which is upon the same line with the edge of the graver; thereby making that lower side next to the plate flat, that it may be no hinderance in graving.

For working upon a large plate, that part of the handle (if not cut away) will so rest upon the Copper, that it will hinder the smooth and even carriage of your hand in making your stroaks, and will cause your graver to run into your Copper deeper than it should do. This done,

II. Place the knob at the end of the handle of the Graver in the hollow of your hand, and having extended your forefinger towards the point of the Graver, laying it a top, or opposite to the edge which should cut the plate, place your thumb on the one side of the Graver, and your other fingers on the other side, so as that you may guide the graver flat and parallel with the plate.

III. Be wary that your fingers interpose not between
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the plate and the Graver, for they will hinder you in carrying your graver level with the plate, and cause your lines to be more deep, gross and rugged, than otherwise they would be.

C H A P. I V.

Of the way and manner of Engraving.

I. **H**AVING a Cushion, filled with sand about nine inches long and six broad, and three or four thick, and a plate well polished; lay the plate upon the Cushion, which place upon a firm Table.

II. Holding the Graver (as aforesaid) according to art, in making straight stroaks be sure to hold your plate firm upon the Cushion, moving your hand, leaning lightly where the stroak should be fine; and harder where you would have the stroak broader.

III. But in making circular or crooked stroaks, hold your hand and Graver steadfast, your arm and elbow resting upon the table, and move the plate against the Graver; for otherwise it is impossible to make those crooked or winding stroaks with that neatness and command that you ought to do.

IV. Learn to carry your hand with such a slight, that you may end your stroak as finely as you began it; and if you have occasion to make one part deeper or blacker than another, do it by degrees; and that you may do it the more exactly, observe that your stroaks be not too close, nor too wide.

For your more exact observation, practise by such prints which are more loosely shadowed, lest by imitating the more dark, you should not know where to begin or end.

V. After

V. After you have graved part of your work; it will be needful to scrape it with the sharp edge of a burnisher or other graver, carrying it along even with the plate, to take off the roughness of the strokes; but in doing it beware of making scratches.

VI. And that you may the better see that which is engraven, with the piece of Felt or Castor (at the fourth Section of the second Chapter) dipt in oyl rub the places graven.

VII. Lastly, whatsoever appears to be amiss, you may rub out with the burnisher, and very exactly polish it with your piece of Felt or Castor and oyl; which done, to cleanse the plate you may boil it a little in wine vinegar, and rub it gently with a brush of small brasse wire or hogs bristles.

C H A P. V.

Of the Imitation of Copies or Prints.

I. **H**AVING a piece of Bees wax tyed up in a fine holland rag, heat the plate over the fire, till it may be hot enough to melt the wax; then rub the plate with the wax tied up in the rag, till you see it covered all over with wax, (which let be very thin:) if it be not even, heat it again by the fire, and wipe it over gently with a feather.

II. If you would copy a printed picture, to have it print off the same way; then clap the print which you would imitate with the printed side next to the plate; and having placed it very exactly, rub the back-side of the print with a burnisher, or any thing that is hard, smooth and round, which will cause it

to stick to the wax upon the plate : then take off the print (beginning at one corner) gently and with care, lest you tear it (which may be caused also by putting too much wax upon the plate) and it will leave upon the wax the perfect proportion in every part.

Where note, if it be an old picture, before you place it upon the wax, it will be good to track it over in every limb with a black-lead pencil.

III. But if you would have it print the contrary way; take the dust of black-lead, and rub the backside of the print all over therewith, which black side put upon the waxed plate; and with your needle or drawing point, draw all the out-lines of the design or print, all which you will find upon the wax. This done,

IV. Take a long graver either Lozenge or round (which is better) very sharp, and with the point thereof scratch over every particular limb in the outstrokes which done, it will not be difficult to mark out all the shadows as you engrave, having the proportion before you.

V. Lastly, for Coppies or Letters, go over every letter with black-lead, or write them with ungunn'd Ink, and clap the paper over the waxed plate as before.

C H A P. VI.

Of Engraving in Wood.

THe figures that are to be carved or graven in wood must first be drawn, traced, or pasted upon the wood; and afterwards all the other standing of the wood (except the figure) must be cut away with

with little narrow pointed knives made for that purpose.

This graving in wood is far more tedious and difficult than that in Brass or Copper; because you must cut twice or thrice to take out one stroak; and having cut it, to be careful in picking it out, lest you should break any part of the work, which would deface it.

II. For the kind of the wood let it be hard and tough: the best for this purpose is Beech and Box: let it be plained inch thick, which you may have cut into pieces according to the bigness of the figure you grave.

III. To draw the figures upon the wood.

Grinde white Lead very fine, and temper it with fair water; dip a cloth therein, and rub over one side of the wood, and let it dry thoroughly: This keepeth the Ink (if you draw therewith) that it run not about, nor sink: and if you draw with Pastils, it makes the stroaks appear more plain and bright.

IV. Having whited the wood as before (if it is a figure you would copy) black or red the blankside of the print or copy, and with a little stick or swallows quill, trace or draw over the stroaks of the figure.

V. But if you paste the figure upon the wood, you must not then white it over (for then the figure will pill off) but only see the wood be well plained: then wipe over the printed side of the figure with Gum Tragacanth dissolved in fair water, and clap it smooth upon the wood, which let dry thoroughly: then wet it a little all over, and fret off the paper gently, till you can see perfectly every stroak of the figure: dry it again, and fall to cutting or carving it.

C H A P. VII.

Of Etching, and the Materials thereof.

I. **E**Tching is an artificial Engraving of Brass or Copper plates with *Aqua fortis*.

II. The Instruments of Etching (besides the plate) are these nine. 1. *Hard Varnish*. 2. *Soft Varnish*. 3. Prepared Oyl. 4. *Aqua fortis*. 5. Needles. 6. Oyl-stone. 7. *Brush-pencil*. 8. *Burnisher*. 9. The Frame and Trough.

III. *To polish the Plate.*

Although in chap. 2. of this Book, we have sufficiently taught how to polish the Plate, yet nevertheless we think it convenient to subjoyn these following words. First, the Plate being well planished or forged, chose the smoothest side to polish; then fix it upon a board a little declining, and rub it firmly and evenly all over with a piece of Grindstone, throwing water often on it, so long till there be no dints, flaws or marks of the hammer: wash it clean, and with a piece of good Furnice stone, rub it so long till there be no rough stroaks or marks of the Grindstone: wash it clean again, and rub it with a fine Hoan and water, till the marks of the furnice stone are rubbed out: wash it again, and with a piece of Charcoal without knots (being heat red hot and quenched in water, the outside being pared off) rub the plate with water till all the small stroaks of the Hoan be vanished; lastly, if yet there remain any small stroaks or scratches, rub them out with the end of the burnishing Iron, so shall the Plate be fitted for work.

IV. *To make the hard Varnish for Etching.*

Take Greek or Burgundy Pitch, Colophonium or

Rozin, of each five ounces, Nut-oyl four ounces; melt the Pitch and Rozin in an earthen pot upon a gentle fire; then put in the Oyl, and let them boil for the space of half an hour: Cool it a little upon a softer fire till it appear like a Glewy syrrup: cool it a little more, strain it, and being almost cold, put it into a Glasse bottle for use. Being thus made it will keep at least twenty yeats.

V. To make the soft Varnish for Etching.

Take Virgin-wax three ounces, Mastich in drops two ounces, Asphaltum one ounce: grind the Mastich and Asphaltum severally very fine; then in an Earthen pot melt the Wax, and strew in the Mastich and Asphaltum, stirring all upon the fire till they be well dissolved and mixed, which will be in about half a quarter of an hour; then cooling it a little; pouring it into a basin of fair water (all except the dregs) and with your hands wet (before it is cold) form it into rouls.

VI. To make the prepared Oyl.

Take Oyl Olive, make it hot in an Earthen pot, and put into it a sufficient quantity of tried sheeps suet (so much as being dropped upon a cold thing, the oyl may be a little hardened and firm) boil them together for an hour, till they be of a reddish colour, lest they should separate when you use them. This mixture is to make the fat more liquid, and not cool so fast, for the fat alone would be no sooner on the pencil, but it would grow cold; and be sure to put in more oyl in Winter than in Summer.

VII. To make the Aqua fortis.

Take distilled White-wine Vinegar three pints; Sal Armonizack, Bay-salt, of each six ounces; Vertegriese four ounces. Put all together into a large well glazed earthen pot (that they may not boil over) cover the
G pot

pot close, and put it on a quick fire, and let it speedily boil two or three great walms and no more; when it is ready to boil, uncover the pot, and stir it sometimes with a stick, taking heed that it boil not over; having boiled, take it from the fire, and let it cool being close covered, and when it is cold, put it into a glass bottle with a glass stopple: If it be too strong in Etching, weaken it with a glass or two of the same Vinegar you made it of. There is another sort of Aqua fortis, which is called Common, which is exhibited in *Synopsis Medicinae, lib. 3. cap. 7. sect. 4. pag. 656.* But because that Book may not be in every mans hand, we will here insert it; it is thus: Take dried Vitriol two pound, Salt-peter one pound; mix them and distil by a Retort, in open fire by degrees.

VIII. *To make the Etching Needles.*

Chose Needles of several sizes, such as will break without bending, and of a fine grain; then take good round sticks of firm wood (not apt to split) about six inches long, and as thick as a large Goose quill, at the ends of which fix your Needles, so that they may stand out of the sticks about a quarter of an inch or something more.

IX. *To whet the points of the Needles with the Oyl stone.*

If you would have them whetted round, you must whet their points short upon the oyl stone, (not as sewing Needles are) turning them round whilst you whet them, as Turners do. If you whet them sloping, first make them blunt upon the oyl stone, then holding them firm and steady, whet them sloping upon one side only, till they come to a short and roundish oval.

X. The Bruth pencil is to cleanse the work, wipe off dust, and to strike the Colours even over the ground or varnish, when laid upon the Plate.

XI. The burnisher is a well hardened piece of steel somewhat

somewhat roundish at the end. Its uses are what we have spoken at the sixth Section of the first Chapter, and the third Section of the second Chapter.

XII. To make the Frame and Trough.

The Frame is an entire board, about whose top and sides is fastned a ledge two Inches broad, to keep the *Aqua fortis* from running off from the sides when you pour it on: the lower end of this board must be placed in the Trough, leaning sloping against a wall or some other thing, wherein you must fix several pegs of wood to rest the plate upon. The Trough is made of a firm piece of Elm or Oak set upon four legs, whose hollow is four Inches wide; and so long as may best fit your use: the hollow must be something deeper in the middle, that the water running thither may fall through a hole (there made for that purpose) into an earthen pan well leaded. *The inside of this board and trough must be covered over with a thick oyl colour, to binder the Aqua fortis from eating or rotting the board.*

C H A P. V I I I.

The way and manner of using the hard Varnish.

HAVING well heat the polished Plate over a chafing-dish of coals, take some of the first varnish with a little stick, and put a drop of it on the top of your finger, with which lightly touch the Plate at equal distances, laying on the varnish equally, and heating the plate again as it grows cold, keeping it carefully from dust or filth; then with the ball of your thumb tap it upon the plate; still wiping your hand over all, to make it more smooth and equal.

And here beware that neither the varnish be too thick upon the plate, nor your hands sweaty.

II. Then take a great lighted candle burning clear, with a short snuff, (placing the corner of the plate against a wall) hold the varnished side downward over the candle, as close as you can, so it touch not the Varnish, guiding the flame all over, till it is all perfectly black; which you must keep from dust or filth till it is dry.

III. Over a fire of Charcoals hang the varnished plate to dry with the varnish upwards, which will smok; when the smok abates, take away the plate, and with a pointed stick scratch near the side thereof, and if the varnish easily comes off, hang it over the fire again a little, so long till the Varnish will not too easily come off; then take it from the fire and let it cool.

If the varnish should be too hard, cast cold water on the back-side of the plate to cool it, that the heat may not make it too hard and brittle. This done, —

IV. Place it upon a low desk, or some such like thing, and cover that part which you do not work on, with a sheet of fine white paper, and over that a sheet of brown paper, on which may rest your hand, to keep it from the varnish.

V. If you use a ruler, lay some part of it upon the paper, that it may not rub off the varnish; and have an especial care, that no dust or filth get in between the paper and the varnish, for that will hurt it.

C H A P. IX.

The way and manner of Etching.

I. **I**N making lines or hatches, some bigger, some lesser, straight or crooked, you must use several sorts of needles, bigger or lesser as the work requires.

II. The great lines are made by leaning hard on the needle; its point being short and thick, (but a round point will not cut the varnish clear:) or, by making divers lines or hatches, one very close to another, and then by passing over them again with a thicker needle; or, by making them with an indifferent large needle, and letting the *Aqua fortis* lie the longer thereon.

The best needles for this work are such as are whet sliping with an oval, because their sides will cut that which the round ones will not.

III. If your lines or hatches ought to be of an equal thickness from end to end, lean on the needle with an equal force; leaning lightly where you would have the lines or stroaks fine or small; and more heavy where you would have the line appear deep or large; thereby the needle may have some Impression in the Copper.

IV. If your lines or hatches be too small, pass over them again with a short round point, of such a bigness as you would have the line of, leaning strongly where you would have the line deep.

V. The manner of holding the needle with Oval points (which are most proper to make large and deep stroaks) is much like that of a pen. only the flat side whetted is usually held towards the thumb: but they may be used with the face of the Oval turned towards the middle finger.

VI. If you would end with a fine stroak, you ought to do that with a very fine needle.

VII. In using the Oval points, hold them as upright and straight in your hand as you can, striking your stroaks firmly and freely, for that will add much to their beauty and clearness.

VIII. In Landskips, in places farthest from the sight, as also nearest the light, use a very slender point, leaning so lightly with your hand as to make a small faint stroak.

IX. In working be careful to brush off all the dust which you work off with the needles.

C H A P X.

Of using the Aqua fortis.

I. IF there be any stroaks which you would not have the *Aqua fortis* eat into; or any places where the varnish is rubbed off, melt some prepared Oyl, and with a pencil, cover those places pretty thick.

II. Then take a brush, pencil, or rag, and dip it in the prepared oyl, and rub the back side of the plate all over, that the *Aqua fortis* may not hurt it, if by chance any should fall thereon.

III. Before you put the *Aqua fortis* to the plate, gently warm or dry the plate by a fire to dry up the humidity, which it might contract by reason of the Air; and to prevent the breaking up the Varnish upon the first pouring the *Aqua fortis* thereon.

IV. Place the plate by the 12th. Section of the 7th. Chapter of this book, and with the *Aqua fortis* in an Earthen pot pour upon the plate, beginning at the top,

So moving your hand that it may run all over the plate, which do for eight or ten times: then turn it corner-wise, and pour the *Aqua fortis* on it that way ten or twelve times; and then turn it again corner-wise the other way, pouring on the *Aqua fortis* eight or ten times as before; doing thus several times for the space of half a quarter of an hour or more, according to the strength of the water, and nature of the Copper.

For there must be less time allowed to hard and brittle Copper for pouring on the Aqua fortis, but more to the soft.

V. But you must have special regard to cast on the *Aqua fortis* as occasion shall require, and work is; casting it on at several times, and on several places; where you would have it very deep, often; where less deep fewer times: where light, less yet; where lighter, lesser yet: and where so light as it can scarcely be seen, once or twice: wash it with water, and cover it where you would have it lighter.

VI. Having thus covered your plates as occasion requires; for the second time, place the plate on the frame as aforesaid, and pour on it your *Aqua fortis* for a full half hour.

VII. Then wash it with water and dry it, covering the places which require lightness or faintness (that they may be proportionable to the design) then pour on the *Aqua fortis* for the last time more or less according to the nature of your work, and the deepness that it requires.

VIII. You may rub off the varnish or ground, as occasion in your work requires with a Charcoal, to see whether the water hath eaten deep enough; by which you may judge of the space of time, that you are after to employ in pouring on the *Aqua fortis*, in the works you will have to do, which if the shadows

require much depth, or ought to be very black, the water ought to be poured on (at the least time) for an hour or better; yet know *no certain rule of time can be limited for this.*

C H A P. XI.

Of Finishing the Work.

I. **A**LL the former operations being done, wash the Plate with fair water; and put it wet upon the fire, till the mixture be well melted, and then wipe it very clean on both sides with a linnen cloth, till you have cleansed it of all the mixture.

II. Take Charcoal of Willow, take off the rind of it, and putting fair water on the plate, rub it with the Charcoal, as if you were to polish it, and it will take off the varnish.

Where note, that the Coal must be free from all knots and roughness, and that no sand or filth fall upon the plate.

III. Take ordinary *Aqua fortis*, to which add two third parts of water, and with some linnen rags dipped therein, rub the Plate all over, so will you take away its discolouring, and recover its former beauty.

IV. Then take dry linnen rags, and wipe the plate so as to take off all the aforesaid water, and then holding it a little to the fire, put upon it a little oyl olive, and with a piece of an old Beaver rolled up rub the plate well all over, and lastly wipe it well with a dry cloth.

V. Then if any places need touching with the Graver, as sometimes it happens, especially where it

is to be very deep or black, perfect them with care; which done, the plate is ready for the Rolling Press.

CHAP. XII.

The way of using the soft Varnish.

THE Plate being prepared by cleansing it with a Charcoal and clean water, wash it well and dry it, then with fine white Chalk scraped and a fine rag, rub it well over, not touching it with your fingers.

II. Lay down your plate over a Chafing-dish of small coal, yet so as the fire may have air; then take the Ground or soft Varnish (it being tyed up in a fine rag) and rub it up and down the Copper, so as it may sufficiently cover it, (not too thin nor too thick:) then take a feather and smooth it as well as possibly you can all one way, and then cross it, till it lie very well.

But you must take heed that the Plate be not too hot, for if it lie till the Ground smoak, the mixture will be dried up, and that will spoil the work, and make the Ground break or fly up.

III. Then grind some white Lead with Gum water, so that it may be of a convenient thickness to spread on the Copper; and with a large pencil, or small brush, strike the Plate cross over, twice or thrice till it is smooth; and then with a larger brush (made of Squirrels tails) gently smooth the white, and then let it lie till it is drie.

IV. Or

IV. Or you may black the Varnish with a candle, as we taught at the second Section of the eighth Chapter, and then warm it over the fire, till the varnish begin to melt.

C H A P. XIII.

The way of Etching upon the soft Varnish.

I. **T**HE way of Etching is the same with that in the hard Varnish; only you must be careful not to hurt your varnish, which you may do by placing on the sides of your plate two little boards, and laying cross over them another thin one, so as that it may not touch the plate, on which you must rest your hand whilst your work.

II. Then place the plate on a Desk (if you so please) for by that means the superfluous matter will fall away of it self.

III. But if you have any design to transfer upon the plate from any Copy or Print, scrape on the backside thereof some red Chalk all over; then go over that, by scraping some soft Charcoal, till it mingle with the Chalk; and with a large stiff pencil rub it all over till it be fine and even, and so lay down the design upon the plate: with a blunt Needle draw over the out strokes: *and as you work, you need not scratch hard into the Copper, only so as you may see the Needle go through the Varnish to the Copper.*

IV. Always be sure when you leave the work, to wrap the Plate up in Paper, to keep it from hurt, and corrupting in the air, which may drie the varnish: and in Winter time wrap the Plate up in a piece of wollen, as well as paper; for if the frost get to
it,

it, it will cause the Varnish to rise from the Copper in the eating.

An inconveniency also will accrew, by letting the Varnish lie too long upon the Plate before the work is finished; for three or four months will consume the moisture and so spoil all.

V. The marking of the design upon the soft varnish, is best done with black Lead or Chalk, if the ground is white; but with red Chalk, if the ground is black.

VI. Having graved what you intend upon the varnish, take some fair water, a little warm, and cast it upon the plate; and then with a soft clean Sponge, rub upon the white Lead to moisten it all over; and then wash the plate to take away the whiting, and drie it.

VII. Or lastly, with *Aqua fortis* mixed with fair water, wash it all over, and by this means you may take away the whiting, which then wash with common water and drie it; and thus have you the plate prepared for the *Aqua fortis*.

C H A P. X I V.

Of using the Aqua fortis, and finishing the work.

I. **P**ut soft Wax (red or green) round the Brims of the Plate, and let it be raised above the varnish about half a Barley corns length; so that placing the plate level, the water being poured upon the Plate may by this means be retained. This done,

II. Take common *Aqua fortis* six ounces, Common water two ounces; mix them, and pour it gently upon

upon the plate, so that it may cover it fully all over; so will the stronger hatchings be full of bubbles, while the fainter will appear clear for a while, not making any sudden operations to the view.

III. When you perceive the water to operate a small time, pour it off into a glazed earthen dish, and throw fair water upon the Plate, to wash away the *Aqua fortis*, then drie the plate: and where you would have the Cut to be faint, tender or sweet, cover it with the prepared Oil, and then cover the Plate again with *Aqua fortis* as before, leaving it on for eight or ten minutes, or longer: then put off the *Aqua fortis* as before, washing and drying the Plate, and covering with the prepared Oyl other places which you would not have so deep as the rest: Lastly, put on the *Aqua fortis* again, for the space of half an hour (more or less) and then pour it off, washing the plate with fair water as before.

As you would have your lines or strokes to be deeper and deeper, so cover the stronger or fainter parts by degrees with the prepared oyl, that the Aqua fortis may lie the longer on the deep strokes. Then

IV. Take off the border of Wax, and heat the plate, so that the oyl and varnish may throughly melt; which wipe away well with a linnen cloth: then rub the plate over with oyl Olive and a piece of an old beaver roll'd up, which done, touch it with the Graver where need is.

V. But if any thing be (at last) forgotten; then rub the plate aforesaid with crums of bread, so well that no filth or oyl remain upon the Plate.

VI. Then heat the plate upon a Charcoal fire, and spread the soft varnish with a feather upon it (as before) so that the hatchings may be filled with varnish; black it, and then touch it over again, or add what you intend.

VII. Let

VII. Let your hatchings be made by means of the Needles, according as the manner of the work shall require, being careful before you put on the *Aqua fortis*, to cover the first graving on the Plate with the prepared Oyl (lest the Varnish should not have covered all over :) then cause the *Aqua fortis* to eat into the work; and lastly cleanse the Plate as before.

C H A P. XV.

Of Limning, and the Materials thereof.

I. **L**imning is an Art whereby in water Colours, we strive to resemble Nature in every thing to the life.

II. The Instruments and Materials thereof are chiefly these. 1. *Gums.* 2. *Colours.* 3. *Liquid Gold and Silver.* 4. *The Grindstone and Muller.* 5. *Pencils.* 6. *Tables to Limn in.* 7. *Little glass or China dishes.*

III. The *Gums* are chiefly these four, Gum Arabick, Gum Lake, Gum Hedera, Gum Armoniack.

IV. The principal *Colours* are these seven, *White, Black, Red, Green, Yellow, Blue, Brown*: out of which are made mixt or compound Colours.

V. The *Liquid Gold and Silver* is either natural or artificial.

The natural is that which is produced of the Metals themselves: the Artificial is that which is formed of other colours.

VI. The *Grinding stone, Muller, Pencils, Tables, and Shells, or little China dishes* are only the necessary instruments and attendants, which belong to the practice of Limning.

C H A P. XVI.

Of the Gumms and their Use.

I. **T**He chief of all is *Gum-Arabick*, that which is white, clear and brittle; the Gum-water of it is made thus :

Take *Gum-Arabick*, bruise it and tie it up in a fine clean linnen cloath, and put it into a convenient quantity of pure Spring-water, in a glass or earthen vessel; letting the Gum remain there till it is dissolved; which done, if the water is not stiff enough, put more Gum into the cloath; but if too stiff, add more water: of which Gum-water have two sorts by you, the one strong, the other weak; of which you may make a third at pleasure.

But if you be where *Gum-Arabick* is not to be got, you may instead of that use the preparation of sheeps leather or parchment following.

Take of the shreds of white sheep-skins (which are to be had plentifully at Glovers) or else of parchments, one pound; Conduit or running-water two quarts, boyl it to a thin gelly, then strain it whilst hot through a fine strainer, and so use it.

II. *Gum-lake*; it is made of whites of Eggs beaten and strained, a pint, Honey, *Gum-hedera* of each two Drachms, strong wort four Spoonfuls, mix them, and strain them with a piece of sponge till they run like a clear oyl, which keep in a clean vessel till it grows hard.

This Gum will dissolve in water like *Gum-Arabick*, of which Gum-water is made in like manner; it is a good ordinary Varnish for Pictures.

III. *Gum-Hedera*, or Gum of Ivy; it is gotten out of Ivy, by cutting with an Axe a great branch thereof, climbing

climbing upon an Oak-tree, and bruising the ends of it with the head of the Axe; at a Months end, or thereabouts, you may take from it a very clear, and pure fine Gum, like oyl.

It is good to put into gold size and other colours, for these three reasons: 1. It abates the ill scent of the size: 2. It will prevent bubbles in gold size and other colours: 3. Lastly, it takes the fat and clamminess off colours: besides which it is of use in making Pomanders.

IV. *Gum Armoniacum*, It is a Forreign Gum, and ought to be brought strained. Grind it very fine with juyce of Garlick and a little Gum-Arabick water, so that it may not be too thick, but that you may write with it what you will:

When you use it, draw what you will with it, and let it dry; and when you gild upon it, cut your Gold or Silver, to the fashion which you drew with the size or gum; then breath upon the size, and lay the Gold upon it gently taken up, which press down hard with a piece of wool; and then let it well dry; being dried, with a fine linnen cloath strike off the loose gold; so will what was drawn be fairly gilded if it was as fine as a hair: it is called *Gold Armoniack*.

C H A P. XVII.

Of the seven Colours in General.

I. **T**HE chief Whites are these, Spodium, Ceruse, White-lead, Spanish-white, Egg-shells burnt. This Colour is called in Greek λευκός of λεύω, video, to see, because λευκοτης ὄζει διακριτικόν ὄψεως, whiteness (as Aristotle said) is the object of sight, in Latine Albus, from whence the Alps had their name, by reason of their

their continual whiteness with Snow. The Spanish-white is thus made. Take fine Chalk three Ounces, Alom one Ounce, grind them together with fair water, till it be like pap; roul it up into balls, which dry leisurely; then put them into the fire till they are red hot; take them out, and let them cool; it is the best white of all, so garnish with, being ground with weak gum-water.

II. The chief Blacks are these, Hartshorn burnt, Ivory burnt, Cherry-stones burnt, Lamp-black, Charcoal.

Black, in Latine Niger is so called from the Greek word νεκρός, which signifies dead, because putrified and dead things are generally of that colour. Lamp-black is the smoak of a Link, Torch or Lamp gathered together.

III. The chief Reds are these; Vermilion, Red-lead, Indian-lake, Red-oker. It is called in Latine Ruber Ῥοῦδὸν τὴν ῥοὴν à corticibus vel granis mali punici; from the Rinds or Seeds of Pomegranates, as Scaliger saith.

IV. The chief Greens are these; Green Bice, Verdigrise, Verditure, Sappgreen. This colour is called in Latine Viridis from Vires: in Greek χλωρὸν à χλόη, Grass or Green herb, which is of this Colour.

V. The chief Yellows are these; Orpiment, Masticot, Saffron, Pink yellow, Oker de luce. This colour is called in Latine Flavus, Luteus; in Greek ξανθός, which is Homer's Epithete for Menelaus, where he calls him ξανθὸς Μενέλαος.

VI. The chief Blews are Ultramarine, Indico, Smalt, Blew bice. This colour is called in Latine Cæruleus, in Greek Κυάνειον à Κύανον, the name of a stone, which yields Ultramarine.

VII. The chiefest Browns are Umber, Spanish-brown, Colens Earth. It is called in Latine Fuscus, quasi φῶς σκιάται, from dar' ening the Light, in Greek φαιός.

C H A P. XVIII.

Of Colours in Particular.

- I. **Ceruse**, Grind it with glair of Eggs, and it will make a most perfect white.
- II. **White-lead**, Grind it with a weak water of Gum-lake, and let it stand three or four days, after which if you mix with it Roset and Vermilion, it makes a fair Carnation.
- III. **Spanish-white**, It is the best white of all, to garnish with, ground with weak Gum-water.
- IV. **Limp black**, ground with Gum-water, it makes a good black.
- V. **Vermilion**, Grind it with the glair of an Egg, and in the grinding put a little clarified honey, to make its colour bright and perfect.
- VI. **Siniper-lake**, it makes a deep and beautiful red, or rather purple, almost like unto a Red-rose. Grind it with Gum-lake and Turnsole water: if you will have it light, add a little Ceruse, and it will make it a bright Crimson; if to Diaper, add only Turnsole water.
- VII. **Red-lead**, Grind it with some Saffron, and stiff Gum-lake; for the Saffron makes it orient, and of a Marigold colour.
- VIII. **Turnsole**, Lay it in a Sawcer of Vinegar, and set it over a chafing-dish of coals; let it boil, then take it off, and wring it into a Shell, adding a little Gum-Arabick, let it stand till it is dissolved: It is good to shadow Carnation, and all Yellows.
- IX. **Roset**, Grind it with Brazil-water, and it will make a deep purple: put Ceruse to it, and it will be lighter; grind it with Litmose, and it will make a fair Violet.

X. *Spanish brown*, Grind it with Brazil-water : mingle it with Ceruse and it makes a horse-flesh Colour.

XI. *Bole Armoniack*, It is a faint Colour ; its chief use is, in making size for burnish'd gold.

XII. *Green bice*, Order it as you do blew bice ; when it is moyst, and not through dry, you may diaper upon it with the water of deep green.

XIII. *Verdegriese*, Grind it with juyce of Rue, and a little weak gum-water, and you will have a most pure green : if you will diaper with it, grind it with Lye of Rue (or else the decoction thereof) and there will be a hoary green : Diaper upon Verdegriese green with sap-green : also Verdegriese ground with white Tartar, and then tempered with gum-water, gives a most perfect green.

XIV. *Verditure*, grind it with a weak Gum-Arabick water : it is the faintest green that is, but is good to lay upon black, in any kind of drapery.

XV. *Sap-green*, lay it in sharp vinegar all night ; put it into a little Alom to raise its colour, and you will have a good green to diaper upon other greens.

XVI. *Orpiment*, *Arsenicum* or *Auripigmentum*, grind it with a stiff water of Gum-lake ; because it is the best colour of it self ; it will lie upon no green, for all greens, white and red lead, and Ceruse stain it : wherefore you must deepen your colours so that the Orpiment may be highest, and so it may agree with all Colours.

XVII. *Masticot*, Grind it with a small quantity of Saffron in gum-water, and never make it lighter than it is : it will endure to lie upon all colours and metals.

XVIII. *Saffron*, Steep it in Glair : it may be ground with Vermilion.

XIX. *Pink-yellow*, If you would have it sad coloured, grind it with Saffron ; if light, with Ceruse : mix it with weak gum-water, and so use it.

XX. *Oke's*

XX. *Oker de Luce*, Grind it with pure Brazil-water : it makes a passing hair colour ; and is a natural shadow for gold.

XXI. *Umber*, It is a more sad colour. Grind it with gum-water, or gum-lake ; and lighten it (if you please) with a little Ceruse and a blade of Saffron.

XXII. *Ultramarine*, If you would have it deep, grind it with Litmose-water ; but if light, with fine Ceruse, and a weak Gum-Arabick water.

XXIII. *Indico*, Grind it with water of Gum-Arabick, as Ultramarine.

XXIV. *Blew bice*, Grind it with clean water, as small as you can, then put it into a shell, and wash it thus : put as much water to it as will fill up the vessel or shell, and stir it well, let it stand an hour, and the filth and dirty water cast away ; then put in more clean water, do thus four or five times ; and at last put in Gum-Arabick water somewhat weak, that the Bice may fall to the bottom ; pour off the gum-water, and put more to it, wash it again, drie it, and mix it with weak gum-water (if you would have it rise of the same colour) but with a stiff water of Gum-lake, if you would have a most perfect blew ; if a light blew, grind it with a little Ceruse ; but if a most deep blew, add water of Litmose.

XXV. *Smalt*, Grind it with a little fine Roset, and it will make a deep Violet : and by putting in a quantity of Ceruse, it will make a light Violet.

XXVI. *Litmose blew*, Grind it with Ceruse : with too much Litmose it makes a deep blew ; with too much Ceruse, a light blew : grind it with the weak water of Gum-Arabick.

Take fine Litmose, cut it in pieces, lay it in weak water of Gum-lake for twenty four hours, and you shall have a water of a most perfect Azure ; with which water you may

Disper and Damask, upon all other blews, to make them shew more fair and beautiful.

XXVII. *Orchal*, Grind it with unslak'd Lime and Urine, it makes a pure Violet: by putting to more or less Lime, you may make the Violet light or deep as you please.

CHAP. XIX.

Of Mixt and Compound Colours.

I. **M**urry, It is a wonderful beautiful colour, composed of purple and white: it is made thus. Take *Sinaper-lake two ounces; white Lead one ounce; grind them together.* See the 24 Section.

II. *A Glis* grey, Mingle Ceruse with a little Azure.

III. *A Bay colour*, Mingle Vermilion with a little Spanish brown and black.

IV. *A deep Purple*, It is made of Indico, Spanish brown and white

It is called in Latine Purpureus, in Greek πορφύρεος from πορφυρα, a kind of shell fish that yields a liquor of that colour.

V. *An Ash colour, or Grey*, It is made by mixing white and Lamp-black; or white with Sinaper, Indico and black make an Ash colour.

It is called in Latine Cæsius, and color Cinerius; in Greek γλαυκός and τεφράδης.

VI. *Light Green*, It is made of Pink and Smalt; with white to make it lighter if need require.

VII. *Saffron colour*, It is made of Saffron alone by infusion.

VIII. *Flame colour*, It is made of Vermilion and Orpiment,

Orpiment, mixed deep or light at pleasure: or thus
Take red Lead and mix it with Masticote, which heighten with white.

IX. *A Violet Colour*, Indico, white and Sinaper Lake make a good Violet. So also Ceruse and Litinose, of each equal parts.

X. *Lead colour*, It is made of White mixed with Indico.

XI. *Scarlet colour*, It is made of Red Lead, Lake, Vermilion: yet Vermilion in this case is not very useful.

XII. *To make Vermilion.*

Take Brimstone in powder one ounce, mix it with Quicksilver a pound, put it into a Crucible well luted, and upon a Charcoal fire heat it till it is red hot; then take it off and let it cool.

XIII. *To make a bright Crimson.*

Mix tincture of Brazil with a little Ceruse ground with fair water.

XIV. *To make a sad Crimson.*

Mix the aforesaid light Crimson with a little Indico ground with fair water.

XV. *To make a pure Lake.*

Take Urine twenty pound, boil it in a Kettle and scum it with an Iron Scummer till it comes to sixteen pound; to which add gum Lake one pound, Alom five ounces; boil all till it is well coloured, which you may try by dipping therein a piece of linnen cloth; then add sweet Alom in powder a sufficient quantity, strain it and let it stand; strain it again through a dry cloth till the liquor be clear: that which remains in the cloth or bag is the pure Lake.

XVI. *To make a Crimson Lake.*

It is usually made of the flocks shorn off from Crimson cloth by a Lye made of Salt-peter, which extracts the colour; which precipitate,

edulcorate, and dry in the Sun or a Stove.

XVII. A pure Green.

Take white Tartar and Verdegriese, temper them with strong white Wine Vinegar, in which a little gum Arabick hath been dissolved.

XVIII. A pure Violet.

Take a little Indico and tincture of Brazil, grind them with a little Ceruse.

XIX. A pure Purple colour.

Take fine Brimstone an ounce and an half, Quicksilver, Sal Armoniack, Jupiter, of each one ounce; beat the Brimstone and Salt into powder, and make an Amalgamie with the Quicksilver and Tinn, mix all together, which put into a great glass Goard; make under it an ordinary fire, and keep it in a constant heat for the space of six hours.

XX. To make a Yellow Colour.

Take the yellow chives in white Lilies, steep them in gum water, and it will make a perfect yellow; the same from Saffron and Tartar tempered with gum water.

XXI. To make a Red colour.

Take the roots of the lesser Bugloss, and beat them, and strain out the juice, and mix it with Alom water.

XXII. To make excellent good Greens.

The Liver of a Lamprey makes an excellent and durable grass green: and yellow laid upon blew will change into green: so likewise the juice of a blew Flower-de-luce, mixed with gum water, will be a perfect and durable green or blew, according as it is used.

XXIII. To make a Purple colour.

Take the juice of Bilberries and mix it with Alom and Galls, and so paint with it.

XXIV. To make a good Murry.

Temper Rosset with a little Rose water, in which a
little

little gum hath been dissolved, and it will be good ; but not exceeding that at the first Section of this Chapter.

XXV *To make Azure or Blew.*

Mix the Azure with glew water, and not with gum water.

XXVI. *To make a Yellow, Green, or Purple.*

Buckthorn Berries gathered green and steeped in Alom water yield a good yellow : but being through ripe and black (by the eighteenth Section of the twenty first Chapter of the third Book) they yield a good green : and lastly, being gathered when they are ready to drop off, which is about the middle or end of November, their juice mixt with Alom water yields a good purple colour.

C H A P. XX.

Of Colours for Drapery.

I *FOR Yellow garments.* Take Masticot deepned with brown Oker and red Lead.

II. *For Scarlet.* Take Vermilion deepned with Sina-per lake, and heightned with touches of Masticot.

III. *For Crimson.* Lay on Lake very thin, and deepen with the same.

IV. *For Purple.* Grinde Lake and Smalt together : or take blew Bice, and mix it with red and white Lead.

V. *For an Orient Violet.* Grind Litmose, blew Smalt, and Ceruse ; but in mixture let the blew have the upper hand.

VI. *For Blew.* Take Azure deepned with Indie blew ; or Lake heightned with white.

VII. *For black Velvet.* Lay the garment first over

with Ivory black, then heighten it with Cherrystone black, and a little white.

VIII. *For black Sattin.* Take Cherrystone black; then white deepned with Cherrystone black; and then lastly, Ivory black.

IX. *For a pure Green.* Take Verdegriese, bruise it, and steep it in Mulcadine for twelve hours, then strain it into a shell, to which add a little Sap green: (but put no gum thereto.)

X. *For a Carnation.* Grind Ceruse, well washed, with red Lead; or Ceruse and Vermilion.

XI. *For Cloth of Gold.* Take brown Oker, and liquid Gold water, and heighten upon the same with small stroaks of Gold.

XII. *For white Sattin.* Take first fine Ceruse, which deepen with Cherrystone black, then heighten again with Ceruse, and fine touches where the light falleth.

XIII. *For a russet Sattin.* Take Indy blew and Lake, first thin, and then deepned with Indy again.

XIV. *For a hair Colour.* It is made out of Masticot, Umber, yellow Oker, Ceruse, Oker de Rous, and Sea-coal.

XV. *For a Popinjay green.* Take a perfect green mingled with Masticot.

XVI. *For changeable Silk.* Take water of Masticot and red Lead; which deepen with Sap green.

XVII. *For a light Blew.* Take blew Bice, heightned with Ceruse or Spodium.

XVIII. *For to shadow Russet.* Take Cherrystone black, and white; lay a light russet, then shadow it with white.

XIX. *For a Skie colour.* Take blew Bice and Venice Cerute: but if you would have it dark, take some blew and white.

XX. *For a Straw colour.* Take Masticot ; then white heightened with Masticot, and deepned with Pink. Or thus. Take red Lead deepned with Lake.

XXI. *For Yellowish.* Thin Pink deepned with pink and green : Orpiment burned makes a Marigold colour.

XXII. *For a Peach colour.* Take Brazil water, Log water and Ceruse.

XXIII. *For a light Purple.* Mingle Ceruse with Logwood water : or take Turnsole mingled with a little Lake, Smalt and Bice.

XXIV. *For a Walnut colour.* Red Lead thinly laid, and shadowed with Spanish brown.

XXV. *For a Fire colour.* Take Masticot, and deepen it with Masticot for the flame.

XXVI. *For a Tree.* Take Umber and white, wrought with Umber, deepned with black.

XXVII. *For the Leaves.* Take Sap green and green Bice, heighten it with Verditure and white.

XXVIII. *For Water.* Blew and white, deepned with blew, and heightened with white.

XXIX. *For Banks.* Thin Umber, deepned with Umber and black.

XXX. *For Feathers.* Take Lake frizled with red Lead.

C H A P. XXI.

Of Liquid Gold and Silver.

I. **L** *iquid Gold or Silver.*

Take five or six leaves of Gold or Silver, which grind

grind (with a stiff gum Lake water, and a good quantity of salt) as small as you can; then put it into a vial or glazed vessel; add so much fair water as may dissolve the stiff gum water; then let it stand four hours, that the gold may settle: decant the water, and put in more, till the gold is clean washed: to the gold put more fair water, a little sal Armoniack and common salt, digesting it close for four days; then put all into a piece of thin Glovers leather (whose grain is peeled off) and hang it up, so will the sal Armoniack fret away, and the gold remain behind, which keep.

Or thus. Grind fine leaf Gold with strong or thick gum water very fine; and as you grind add more thick gum water; being very fine, wash it in a great shell, as you do bice: then temper it with a little quantity of Mercury sublimate, and a little dissolved gum to bind it in the shell; shake it, and spread the Gold about the sides thereof, that it may be all of one colour and fineness, which use with fair waters, as you do other Colours. The same observe in liquid Silver; with this observation, That if your Silver, by length of time, or humidity of the air becomes rusty; then cover the place with juice of Garlic before you lay on the Silver, which will preserve it.

When you use it, temper it with glair of eggs, and so use it with pen or pencil. Glair of Eggs is thus made. Take the whites and beat them with a spoon, till they rise all in a foam; then let them stand all night, and by morning they will be turned into clear water, which is good glair.

II. Argentum Musicum.

Take one ounce of tin, melt it, and put thereto of Tartar and Quicksilver of each one ounce, stir them well together until they be cold, then beat it in a mortar and grind it on a stone; mix it with gum water, write therewith, and afterwards polish it.

III. Burnished Gold or Silver.

Take

Take gum-lake and dissolve it into a stiff water ; then grind a blade or two of Saffron therewith, and you shall have a fair gold : when you have set it, being thoroughly dry, burnish it with a dogs tooth. Or thus, having writ with your pen or pencil what you please, cut the Leaf Gold or Silver into pieces, according to the draught, which take up with a feather and lay it upon the drawing, which press down with a piece of wool ; and being dry, burnish it.

IV. Gold Armoniack.

This is nothing but that which we have taught at the fourth Section of the sixteenth Chapter of this Book.

V. Size for burnished Gold.

Take Bole Armoniack three drachms, fine Chalk one drachm ; grind them as small as you can together with fair water, three or four times, letting it dry after every time : then take glair and strain it as short as water, with which grind the Bole and Chalk, adding a little gum Hedera, and a few blades of Saffron : grind all as small as possible, and put them into an Ox horn (I judge a glass vessel better) and set it to rot in horse dung for six weeks ; then take it up, and let it have air, and keep it for use.

Its use is for gilding parchments, book covers, and leather, thus ; lay this size first upon the parchment, then with a feather lay the Gold or Silver upon it, which when dry, burnish it.

VI. To diaper on Gold or Silver.

You must diaper on Gold with Lake and yellow Oker : but upon Silver with Ceruse.

VII. Aurum Musicum.

Take fine Crystal, Orpiment, of each one ounce, beat each severally into a fine powder, then grind them together well with glair.

white fall : *Impudence* in a party coloured garment :
Audacity in bluish colour.

XII. *Honour* in a purple robe wrought with gold :
Liberty in white : *Safety* in Carnation

C H A P. XVII.

Of Colours for Painting Glass.

I. **Yellow.** Take a very thin piece of pure fine silver, and dip it into melted brimstone; take it out with a pair of plyers, and light it in the fire, holding it, till it leaves burning; then beat it to powder in a brasen mortar; then grind it with Gum Arabick water, and a little yellow Oker.

II. **Yellow.** Take fine silver one Drachm, Antimony in powder two drachms, put them in a hot fire, in a crucible for half an hour, and then cast it into a brasen mortar, and beat it into powder, to which add yellow Oker six Drachms, old earth of rusty Iron seven Drachms, grind all well together.

This is fairer than the former.

III. **White** This is the colour of the glass it self; you may diaper upon it with other glass or Crystal ground to powder.

IV. **Black.** Take Jet and Scales of Iron, and with a wet feather take up the Scales that fly from the Iron, after the Smith hath taken his heat, grind them with gum water.

V. **Black.** Take Iron scales, Copper scales of each one Drachm, heat them red hot in a clean fire shovel; then take Jet half a Drachm, first grind them small and temper them with gum water.

VI. **Red**

VI. *Red.* Take *Sanguis Draconis* in powder, put to it rectified spirit of wine; cover it close a little while; and it will grow tender; wring it out into a pot, that the dross may remain in the cloth; the clear preserve for use. This is a fair red.

VII. *Carnation.* Take tin glass one ounce; jet three ounces: red pker five ounces: gum two drachms, grind them together. It is a fair Carnation.

VIII. *Carnation.* Take jet four Drachms: tin glass or litharge of silver two Drachms: gum, and scales of Iron of each one Drachm, red chalk one ounce, grind them.

IX. *Green.* Take Verdigrise and grind it well with Turpentine; and put it into a pot; warming it at the fire, when you use it.

X. *Blew.* Provide the clearest leads you can get of that colour, beat them to powder in a brazen mortar; take Goldsmiths Amel of the same colour, clear and transparent, grind each by it self, take two parts of lead, and one of Amel, grind them together as you did the silver. *The same understand of Red and Green:*

CHAP. XVIII.

Of the way of Painting upon Glass:

I. **T**Here are two manner of ways of painting upon glass; the one is for oyl colour, the other for fact colours, as are afterwards to be annealed or burnt on.

II. To lay oyl colours upon glass, you must first grind them with Gum water once, and afterwards temper it with Spanish Turpentine, lay it on and let it dry by the fire, and it is finished:

III. To anneal or burn your glass, to make the colours abide, you must make a four square brick furnace, eighteen inches broad and deep; lay five or six cross Iron bars on the top of it, and raise the furnace eighteen inches above the bars: then laying a plate of Iron over the bars, sift (through a sieve) a lay of slack'd lime over the plate, upon which lay a row of glass; upon that a bed of lime, and upon that lime, another row of glass; thus continue *stratum super stratum*, till the furnace is full.

IV. Lay also with every bed of glass a piece of glass, which you may wipe over with any Colour (these are called watches,) and when you think your glass is burnt enough, with a pair of plyers take out the first and lowest watch, and lay it on a board, and being cold, try if you can scrape off the Colour, if it hold fast on, take out that row; always letting it abide the fire till the colour will not scrape off.

C H A P. XIX.

Of Washing, and the Materials thereof.

I. BY washing, here we intend nothing else, but either to set out Maps or Printed Pictures in proper Colours, or else to varnish them.

II. The Instruments and materials of washing are chiefly six, to wit, 1. *Alom-water*, 2. *Size*, 3. *Liquid Gold*, 4. *Pencils*, 5. *Colours*, 6. *Varnish*.

III. *To make Alom water.* Take Alom eight ounces, fair water a quart, boil them till the Alom is dissolved.

IV. *To make size.* Take glew, which steep all night in

in water, then melt it over the fire, to see that it be neither too strong nor too weak: then let a little of it cool; if it be too stiff when it is cold, put more water to it, if too weak more gliew, using it lukewarm.

V. *Liquid Gold.* It is exactly made by the first Section of the 21 Chapter of the second Book.

VI. *Pencils* are to be of all sorts both fitch'd and pointed; as also a large pencil brush to past Maps upon Cloth; another to wet the paper with Alom water; a third to starch the face of the picture withal before it be coloured; and a fourth to varnish withal.

VII. The colours are the same with those which we mentioned in Chap. 17. lib. 2. to which add, 1. *Of Black*, Printers black, Franckford black, 2. *Of Red*, Vermilion, Rosset, 3. *Of Blue*, Verditure, Litmos, Flory; 4. *Of Yellow*, Cambogia, Yellow berries, Orpiment, 5. Brazil, Logwood (ground) and Turnsole, Cochenele, Madder.

C H A P. XX.

Of Colours simple for Washing.

I. **P**rinters black, Vermilion, Rosset, Verditure, and Orpiment are to be ground, as we have taught at the fifth Section of the 22 Chapter of the second Book.

II. *Brazil.* To some ground Brazil put small Beer and Vinegar, of each a sufficient quantity, let it boil gently a good while, then put therein Alom in powder to heighten the Colour, and some gum Arabick to bind it; boil it till it taste strong on the tongue, and make a good red.

III. *Logwood.* Ground Logwood boiled as Brazil;
L 2 makes

C H A P. XXIX.

Of Metals.

I. **T**o harden Quick-silver.

Cast your Lead separated from its dross into a vessel, and when it begins to cool, thrust in the point of a stick, which take out again and cast in the Argent Vive; and it will congeal: then beat it in a mortar, and do so often; when it is hard, melt it often, and put it into fair water, doing it so long till it is hard enough, and may be hammered.

II. To tinge Quick-silver of the colour of gold.

Break it into small pieces (being hardned) which put into a crucible, with the powder of *Cadmia, stratum super stratum*, mixed with pomegranate peels, Turmeric (beaten fine) and Raisons; cover the crucible and lute it well, dry it well; and then set it on a fire for six or seven hours, that it may be red hot; then blow it with bellows till it run, which then let cool whilest covered with coles, and it will have the colour of gold.

III. To fix Quick-silver being hardned.

This is done with fine powder of Crystal glass, laid with the metal *stratum super stratum* in a crucible covered and luted; heating it all over red hot, and then melting of it.

IV. To make Quick-silver malleable.

First harden it by the first Section, then break the metal into small pieces, and boil it a quarter of an hour in sharp vinegar: then add a little Sal Armoniack, and digest all together for ten or twelve days; then boil all together in a luted crucible, till it is red hot, and by degrees

degrees crack: lastly, hang the Mercury in a pot with brimstone at bottom to cover it; lute it and set it into the fire, that it may grow hot by degrees, and receive the fume of the Sulphur; do thus for a month once a day, and the Mercury will run and be hammered.

V. Another way of tinging Mercury.

Take purified Mercury one ounce, Sulphur two ounces, Aqua fortis three ounces, let them all stand till the water grow clear; distill this with its sediment, and at bottom of the Limbeck: you shall find the Mercury hard, and of an exact colour.

VI. To colour and soften Gold.

Dissolve Verdigrise in Vinegar, and strain it through a felt, then congeal, and when it begins to wax thick, put to it some Sal armoniack, and let it harden a good while, then melt gold with it, and it will heighten the colour and make it soft.

VII. To make Gold and Silver softer.

Take Mercury Sublimate, Sal armoniack, of each alike, powder them, melt the gold, and put to it a little of this powder, and it will be soft.

VIII. Another way to do the same.

Take Vitriol, Verdet, Sal Armoniack, burnt brass of each half an ounce, mix them with Aqua fortis, let it so repose in the heat two days, then let it harden, do thus three times with Aqua fortis, and let it dry, make it into powder, to one dram put one ounce of gold three times and it will be softer.

IX. Another way to do the same in silver.

Take Salt-peter, Tartar, Salt, Verdet, boil all together, till the water is consumed, then put to it Urine, and let it so consume, and you shall have an oyl, which put into melted silver will do the same.

Or thus, Take as many wedges as you have melted, put them one night into a crucible in a furnace, but so as they
melt

melt not, and they will be soft and fair.

Or thus, *Take honey, oyl, of each alike, in which quench the Gold or Silver three or four times, and it will be softer.*

Or thus, *Take Mastich, Frankincense, Myrrh, Borax, Vernix, of each alike, all in powder.*

Or thus, *Quench the Gold or silver in water of Sal armoniack, and it will be soft.*

X. *To tinge silver of a golden colour.*

Take fine gold, fine silver, good brass, and brass or copper calcin'd with Sulphur vive, of each alike, melt them down together, and it shall appear to be gold of eighteen carats fine.

XI. *Another way to tinge silver.*

Take Quick-silver purged three ounces, leaf gold one ounce, mix them and put them into a glass Retort well luted, put it on the fire till it grow hot; then take it off, and add to it Quick-silver purged two ounces, Sal Armoniack one ounce, Sal Ellebrot halt an ounce, Borax two drachms; then seal up the glass hermetically, and put it into a continual fire for three days; then take it out, let it cool, open the retort, take out the matter, and powder it very fine: of which powder mix one ounce with silver five ounces, and it will tinge it into a good gold colour.

Note, Sal Ellebrot is thus made. Take pure common Salt, Sal Gem, Sal alcaly in powder, of each one ounce, juice of mints four ounces, spring water four pound, mingle them, and evaporate. And Quick-silver is purged by washing it in sharp vinegar three or four times and straining it; or by subliming it which is better.

XII. *To bring silver into a calx.*

This is done by amalgamating of it with Quick-silver, and then subliming of it; or by dissolving it in *Aquæ fortis*, and precipitating it with the solution of salt

salt in fair water, and then washing it with warm water often to free it from the salts: or else by mingling the fillings with sublimed Mercury, and in a retort causing the Mercury to ascend, which will leave at bottom the Calx of silver, fit for jewels, &c.

XIII. To blanch Silver.

Take *Sal armoniack*, *Roch alom*, *Alom plumosum*, *Sal gem*, *Argal*, *Roman Vitriol*, of each alike; powder and mix them, and dissolve them in fair water, in which boil the silver so long, till you see it wonderful white.

XIV. To colour silver of a Gold colour.

Take Salt-peter two pound, Roch Alom five pound, mingle, and distil them, keeping the water for use. When you use it, melt the Silver, and quench it in the said water.

XV. To tinge Brass of a Gold Colour.

Dissolve burnt brass in *Aqua fortis* (made of *Vitriol*, *Salt-peter*, *Alom*, *Verdigriese*, and *Vermilion*) and then reduce it again, and it will be much of a gold colour.

XVI. To make Brass through white.

Heat Brass red hot, and quench it in water distilled from *Sal Armoniack*, and *Egg-shells* ground together, and it will be very white.

XVII. To make Brass white otherwise.

Take egg-shells and calcine them in a crucible, and temper them with the whites of eggs, let it stand so three weeks; heat the brass red hot, and put this upon it.

XVIII. To make Brass.

Take Copper three pounds. *Lapis Calammaris* one pound in powder, melt them together the space of an hour, then put it out.

XIX. The way to colour Brass white.

Dissolve a penny weight of Silver in *Aqua fortis*, putting

ting it to the fire in a vessel, till the Silver turn to water; to which add as much powder of white Tartar as may drink up all the water, make it into Balls, with which rub any Brass, and it will be white as silver.

XX. To tinge Copper of a gold Colour.

Take Copper, *Lapis Calaminaris*, of each four drachms, Tutty two drachms; heat the Copper red hot twice, quenching it in piss; doing the like by the *Lapis* and Tutty: take of the dissolved Copper half an ounce, adding to it Honey one ounce, boil them till the Honey look black and is dry that it may be powdered, which then beat with the *Lapis* and Tutty: boil them again, till the Copper is melted and it is done.

XXI. Another way to make Copper of a gold Colour.

Take the Gall of a Goat, *Arsnick*, of each a sufficient quantity, and distil them; then the Copper being bright being washed in this water, will turn into the Colour of gold.

XXII. Another way to do the same.

Melt Copper, to which put a little *Zink* in filings, and the Copper will have a glorious golden colour.

XXIII. To make Copper of a white colour.

Take Sublimate, Sal Armoniack, of each alike; boil them in Vinegar, in which quench the Copper being made red hot, and it will be like Silver.

XXIV. Another way to whiten Copper.

Heat it red hot divers times, and quench it in oyl of Tartar *per deliquium*, and it will be white.

XXV. Another way to whiten Copper.

Take *Arsnick* three ounces, Mercury Sublimate two ounces, Azure one ounce, mix them with good and pure grease like an ointment, with which anoint any Copper vessel, then put that vessel into another, and set it into a digestive heat for two months, after which cleanse it with a brush and water and it is done.

XXVI. A-

XXVI. *Another way to whiten Copper.*

Take Arsnick calcined with Salt-peter, and Mercury Sublimate, which cast upon melted Copper, and it will be white like Silver.

XXVII. *To soften Copper.*

Melt burnt Brass with Borax in a crucible, quench it in Linseed oyl, and then beat it gently on an Anvil; boil it again and quench it in oyl as before, doing thus five or six times, till it is soft enough; and this will neatly unite with Gold, of which you may put in more by half than you can of other Brass.

XXVIII. *To tinge with Iron a gold colour.*

Lay in a crucible plates of Iron and Brimstone, *stratum super stratum*, cover and Lute it well, and calcine in a fornace, then take them out and they will be brittle: put them into a pot with a large mouth, and put in sharp distilled Vinegar, digesting till they wax red over a gentle heat: then decant the Vinegar, and add new, thus doing till all the Iron be dissolved; evaporate the moisture in a glass Retort or *Vesica*, and cast the remaining powder on Silver, or other white Metal, and it will look like Gold.

XXIX. *To make Iron or Silver of a Brass Colour.*

Take Flowers of Brass, Vitriol, *Sal armoniack*, of each alike in fine powder; boil it half an hour in strong Vinegar, take it from the fire, and put in Iron or Silver, covering the vessel till it be cold, and the metall will be like to Brass, and fit to be gilded: or rub polished Iron with *Aqua fortis* in which filings of Brass is dissolved.

XXX. *To tinge Iron into a Brass colour.*

Melt the Iron in a crucible casting upon it *Sulphur vive*, then cast it into small rods, and beat it into pieces (for it is very brittle) then in *Aqua fortis* dissolve it, and evaporate the *menstruum*, reducing the powder by a strong fire into a body again, and it will be good Brass,

XXXI. To whiten Iron.

First purge it, by heating it red hot and quenching it in a water made of Ly and Vinegar, boiled with Salt and Alom, doing this so often till it is somewhat *whitened*. The fragments of the Iron beat in a mortar till the Salt is quite changed, and no blackness is left in the Liquor of it, and till the Iron is cleansed from its dross: then *Amalgamate* Lead and Quick-silver together, and reduce them into a powder; lay the prepared plates of Iron and this powder *stratum super stratum* in a Crucible, cover it, and lute it all over very strongly, that the least fume may not come forth, and put it into the fire for a day; at length encrease the fire, so as it may melt the Iron (which will quickly be) and repeat this work till it is white enough: It is whitened also by melting with Lead, the Marchasit or fire-stone and *Arfnick*. If you mix a little silver (with which it willingly unites) with it, it gives a wonderful whiteness, scarcely ever to be changed any more, by any art whatsoever.

XXXII. To keep Iron from Rusting.

Rub it over with Vinegar mixt with Ceruse; or with the marrow of a Hart: if it be rusty, oyl of Tartar *per deliquium* will presently take it away and cleanse it.

XXXIII. To cleanse Brass.

Take *Aqua fortis* and water of each alike; shake them together, and with a woollen rag dipt therein rub it over: then presently rub it with an oily cloth; lastly with a dry woollen cloth dipt in powder of *Lipir Calaminaris*: it will be clear and bright as when new.

XXXIV. To soften Iron.

Take Alom, *Sal armoniack*, *Tartar*, of each alike, put them into good Vinegar, and set them on the fire, heat the Iron, and quench it therein: or quench it four

or five times in oyl, in which melted Lead hath been put six or seven times.

XXXV. To make Iron of a Gold colour.

Take Alom of Melancy in powder, Sea water; mix them: then heat the Iron red hot, and quench it in the same.

XXXVI. To make Iron of a Silver Colour.

Take powder of Sal armoniack, unslak'd lime, mix and put them into cold water, then heat the Iron red hot, quench it therein, and it will be as white as silver.

XXXVII. To soften Steel to grave upon.

This is done with a *Lixivium* of Oak ashes and unslak'd Lime, by casting the Steel into it, and letting it remain there fourteen days. Or thus. Take the Gall of an Ox, Man's Urine, Verjuice, and juice of Nettles of each alike, mix them; then quench steel red hot therein four or five times together, and it will become very soft.

XXXVIII. To harden Iron or Steel.

Quench it six or seven times in Hogs blood mixed with Goose grease, at each time drying it at the fire before you dip it again, and it will become very hard and not brittle.

XXXIX. To solder on Iron.

Set the joints of Iron as close as you can, lay them in a glowing fire, and take of Venice glass in powder, and the Iron being red hot, cast the powder thereon, and it will solder of it self.

XL. To counterfeit Silver.

Take Crystal Arsnick eight ounces, Tartar six ounces, Salt-peter two ounces, Glass one ounce and an half, Sublimate half an ounce; make them severally into fine powder and mix them: then take three pound of Copper in thin plates which put into a Crucible

(with the former powder *stratum super statum*) to calcine, covering it and luting it strongly; let it stand in the furnace for about eight or ten hours: then take it out, and (being cold) break the pot, and take out all the matter, and melt it with a violent fire, casting it into some mold. Then take purged Brass two pound, of the former metal one pound; melt them together, casting in, now and then, some of the aforesaid powder, after which add half as much of fine silver, melting them together, and you have that which is desired: lastly to make it as white as Silver, boil it in Tartar.

XLII. Another way to counterfeit Silver.

Take purified tin eight ounces, Quick-silver half an ounce, and when it begins to rise in the first heat, take powder of Cantharides, and cast into it, with a lock of hair, that it may burn in it; being melted put into it the powder aforesaid, then take it suddenly from the fire, and let it cool.

XLII. To purge the Brass.

It is cleaned or purged, by casting into it when it is melted, broken glass, Tartar, Sal armoniack, and Salt-peter, each of them by turns, by little and little.

XLIII. To tinge Lead of a golden colour.

Take purged Lead one pound, Sal Armoniack in powder one ounce, Salt-peter half an ounce, Sal Elebrot two drachms; put all into a crucible for two days and it will be throughly tinged.

XLIV. To purge Lead.

Melt it at the fire, then quench it in the sharpest Vinegar, melt it again and quench it in the juice ofcelandine: melt it again and quench it in salt water: then in Vinegar mixed with Sal armoniack: and lastly melt it, and put it into ashes, and it will be well cleaned.

XLV. To make Lead of a golden colour.

Put Quick-silver one ounce into a Crucible, set it over the fire till it is hot, then add to it of the best Leaf-gold one ounce, and take it from the fire, and mingle it with purified Lead melted one pound; mingle all well together with an Iron rod, to which put of the filterated solution of Vitriol in fair water one ounce; then let it cool, and it will be of a good colour. Dissolve the Vitriol in its equal weight of water.

XLVI. To take away the ringing and softness of Tin.

Melt the Tin, and cast in some Quick-silver, remove it from the fire, and put it into a glass Retort, with a large round belly, and a very long neck, heat it red hot in the fire, till the Mercury sublimes and the Tin remains at bottom; do this three or four times. The same may be done by calcining of it three or four times, by which means it will sooner be red hot than melt.

XLVII. To take away the softness and creaking noise of Tin.

This is done by granulating of it often, and then reducing it again, and quenching it often in Vinegar and a Lixivium of Salt of Tartar. The creaking noise is taken away by melting it seven or eight several times and quenching it in Boys Urine, or else oyl of Walnuts.

XLVIII. To take away the deaf sound of Tin.

This is done by dissolving it in *Aqua fortis* over a gentle fire; till the water fly away: doing thus so long, till it is all turned to a calx; which mixed with calx of silver, and reduced, performs the work.

XLIX. To make that Tin crack not.

Take Salt, Honey, of each alike, and mix them: melt your Tin and put it twelve or more times into it, then strain out the Tin, and it will purge and leave

Cracking; put it into a crucible, which lute, and calcine it four and twenty hours, and it will be like calx of gold.

L. *To take away the brittleness of any Metal.*

First calciné it and put it under dung; then do thus; when it is red hot at the fire, or melted, quench it often in *Aqua vite* often distilled; or use about them Rosin or Turpentine, or the oyl of it, or wax, suet, Euphorbium, Myrrh, artificial Borax: for if a metal be not malleable, unctuous bodies will oftentimes make them softer, if all these, or some of these be made up with some moisture into little Cakes: and when the metal yields to the fire, by blowing with the bellows, we cast in some of them and make them thick like mud, or clear, then set the Metal to the fire, that it may be red hot in burning coals, take it forth & quench it in them, & so let it remain half an hour to drink in. Or anoint the Metal with dogs grease, and melt it with it, for that will take away much of the brittleness of it, and make it so that it may be hammered and wrought.

LI. *To colour Metal like gold.*

Take Sal armoniack, White Vitriol, Stone Salt, Verdigrise, of each alike, in fine powder; lay it upon the Metal, then put it into the fire for an hour, take it out and quench it in Urine, and the Metal will have the colour of gold.

LII. *To make a kind of Counterfeited Silver of Tin.*

This is done by mingling Silver with Tin melted with Quick-silver, continuing it long in the fire, then being brittle, it is made tough, by keeping it in a gentle fire or under hot Embers (in a Crucible) for about twenty four hours.

LIII. *To Solder upon Silver, Brass or Iron.*

Take Silver five peny weight, Brass four peny weight,
melt

melt them together for soft Solder, which runs soonest.

Take Silver five penny weight, Copper three penny weight, melt them together for hard Solder.

Beat the Solder thin and lay it over the place to be Soldred, which must be first fitted, and bound together with Wire as occasion requires: then take Borax in powder, and temper it like pap, and lay it upon the Solder, letting it dry, then cover it with quick coals and blow, and it will run immediately; then take it presently out of the fire, and it is done.

Note 1. If a thing is to be Soldred in two places, (which cannot be well done at one time) you must first Solder with the hard Solder, and then with the soft; for if it be first done with the soft, it will unsolder again before the other be soldred. 2. That if you would not have your Solder run about the piece to be Soldred, rub those places over with Chalk.

LIV. To make the Silver tree of the Philosophers.

Take Aqua fortis four ounces, fine Silver one ounce, which dissolve in it: then take Aqua fortis two ounces, in which dissolve Quick-silver: mix these two Liquors together in a clear glass, with a pint of pure water; stop the glass close, and after a day, you shall see a Tree to grow by little and little, which is wonderful and pleasant to behold.

LV. To make the Golden tree of the Philosophers.

Take oyl of Sand or Flints, oyl of Tartar per deliquium, of each alike, mix them well together, then dissolve Sol in Aqua Regis, and evaporate the menstruum, dry the Calx by the fire, but make it not too hot (for then it will lose its growing quality) break it into little bits (not into powder) which bits put into the aforesaid liquor, a fingers breadth one from another in a very clear glass, keep the liquor from the Air, and let

the Calx stand still, and the bits of Calx will presently begin to grow : first swell ; then put forth one or two stems ; then divers branches and twigs, so exactly, as you cannot but wonder to see.

Where note that *this growing is not imaginary but real.*

LVI. To make the Steel tree of the Philosophers.

Dissolve Steel in rectified spirit or oyl of Salt, so shall you have a green and sweet solution, swelling like brimstone ; filter it, and abstract all the moisture with a gentle heat, and there will distil over a liquor, as sweet as rain water (for steel by reason of its dryness detains the Corrosiveness of the spirit of Salt, which remaineth in the bottom, like a blood red mass, and it is as hot on the tongue as fire :) dissolve this blood red mass in oyl of Flints or Sand, and you shall see it grow up in two or three hours like a tree with stem and branches.

If you prove this tree at the test, it will yield good gold, which it draweth from the oyl of Sand or Flints ; the said oyl being full of a pure golden Sulphur.

LVII. To make oyl of Flints or Sand.

Take of most pure Salt of Tartar in fine powder twenty ounces ; small Sand, Flints, pebbles, or Crystals in fine powder five ounces, mix them ; put as much of this as will fill an Egg-shell into a crucible, set it in a furnace, and make it red hot, and presently there will come over a thick and white spirit ; take out the crucible whilest it is hot, and that which is in it, like transparent glass, keep from the air ; after beat it to powder, and lay in a moist place, and it will dissolve into a thick, fat oyl, which is the oyl of Flints, Sand, pebbles or Crystals. *This oyl precipitates metals, and makes the Calx there more heavy than oyl of Tartar doth ; it is of a golden nature, and extracts colours from all Minerals ; it is fixed in all fires, maketh fine*

Crystals, and Borax, and maturated imperfect metals into Gold.

LVIII. *To melt Metals quickly.*

Take a Crucible, and make in it a lay or course of the powder of any metal, then lay upon it a lay of Sulphur, Salt-peter and Saw-dust of each alike mixed together, put a coal of fire to it, and the Metal will immediately be in a mass.

LIX. Lastly, He that shall observe the work and reason of the silver, golden and steel trees, may in like manner produce the like out of the Calx of other Metals.

C H A P. XXX.

Of the Instruments and Materials of Casting.

I. HE that would learn to cast, must be provided of all the chief Tools thereto belonging; which are 1. A Trough, 2. Sand, 3. A Flask, 4. Skrew, 5. Tripoli, 6. The Medal or form, 7. A Furnace, 8. Crucibles, 9. A Pipe. 10. Tongs, 11. Two Oak plates, 12. Plegets of wool, 13. Oyl and Turpentine, 14. A Hares foot, 15. Brushes.

II. The Trough is a four-square thing about half a foot deep or something more; and its use is to hold the Sand.

III. Of Sand there is various sorts, the chief are Higate Sand, and Tripoli; the which to make fit for the work you must order thus.

If it is Higate Sand, you must finely sift it; if Tripoli, you must first beat it fine, then sift it through a fine sieve:

o either of these fine sands you must put of pure fine Bole (an ounce to nine ounces) well beaten, dissolved in water, and lastly reduced into fine powder; which powder's you must moderately moisten with this Magisterial water, viz. filtered Brine made of decipitated common Salt: or the same, mixed with Glair of Eggs.

IV. The *Flask* is a pair of Oval Irons, containing only sides to hold the Sand, which must be pressed hard thereinto: and a passage or mouth for the metal to run in at.

V. The *Skrew* is an Iron Press, between which the flask is put and prest, after that it is filled with Sand, and hath received the form or impression to be cast.

VI. *Tripoli* is that of which the second sort of Sand is made, which here ought to be calcined and beaten into impalpable powder, to strew over the sandy moulds; first that the sides of the flask may not cleave together when they are full; secondly that the thing cast may have the perfect form and impression, without the least scratch or blemish imaginable.

The *Medal* or form, is that which is to be impressed upon the Sand, whose likeness we would imitate.

VIII. The *Furnace* is that which contains the fire, where the Crucible is put, for the Metal to melt in which is generally melted with Charcoal.

IX. The *Crucibles* are calcining or melting pots, (commonly three-square) made so as they may endure the fire all over, in which the metal is to be melted.

X. The *Pipe* is a hollow Reed, or piece of Tin, to blow coals and filth out of the Crucible.

XI. The *Tongs* are a crooked Instrument to take coals out of the crucible with, as also to stir and repair the fire; and to take the pot out of the furnace when you go to Cast.

XII. The

XII. The *two Oak plates* are to be smooth, and to be put between the flask and the sides of the skrew, on each side.

XIII. *Pledgets of wool* are to be put between the Oak plates and the sand to fill up empty spaces if there be any.

XIV. The *Oyl and Turpentine* is to wet some paper or cotton threads, which must be set on fire, to smoak the Impression or Mould (being dry) that the metal may run the better.

XV. The *Hares foot* is to wipe the hollow places in the Mould, if they should be too much filled with smoak.

XVI. The *Brushes* ought to be two, to wit one with thick bar Wire strings; another with Hogs Bristles, wherewith the work (both before and after casting) ought to be rubbed and cleansed.

C H A P. XXXI.

The Way and Manner of Casting.

I. **W** Ash the Medal in Vinegar, in which put some Salt and Straw ashes; and rub it well with the aforesaid hair brush, then wash it with water, and dry it well.

II. Place the female part of the flask upon one of the Oak plates; so that the middle part, viz. that which is joined to the other, may lie downwards.

III. Then put the cleansed Medal in the flask upon the Oak plate, in a right line to the mouth of the flask; and if there be two, let them be placed so, that there may be a place left in the middle for the melted metal to run in.

IV. Then

IV. Then take of the aforeſaid earth or ſand prepared, (that is, ſo much moiſtned with the Magiſterial water, that being cruſhed between the hands or fingers, it will not ſtick but like dry flower, and will ſtand with the print of the hand cloſed together) and preſs it on well in the flask upon the Medal with the fleſhy part of your fingers or hand ; then with a rule ſtrike off all the ſuperfluous ſand that ſticks about the flask.

V. This done, the plegets of wool, or a woolen cloth, muſt be laid upon it, and then the other Oak plate, and then turned up with both hands, the plates being both held cloſe.

VI. Then taking off the upper plate ; put upon it the male part of the flask, which fill with ſand in like manner (the Medal being now between) preſſing it down as before, and then with a ruler ſtriking away the ſuperfluous ſand.

VII. Upon which lay a woolen cloth, and gently liſt off the top, or upper part of the flask, ſo that the medal may be taken forth.

VIII. All things being thus done with a knife (or ſome ſuch like) cut the paſſage for the metal, which let be a little dried : then,

IX. Either ſtrew over the ſide of the impreſſion (now taken off) with a calcined Tripoli ground impalpable ; applying it upon the female flask again ; turn the female flask uppermoſt, which take off, and ſtrew it in like manner, with the calcined Tripoli, and putting them together again, preſs them ſo hard, as that the fine Tripoli may receive the moſt perfect impreſſion of the Medal, which then take out, by ſeparating the ſides of the flask, and gently ſhaking that part which holds it, till it falls out :

X. Or with Cotton wet in Oyl and Turpentine and ſet on fire let the Impreſſion be ſmoaked ; and if any
super-

Superfluous fume be taken, wipe it off with a Hares foot.

XI. Then join the sides of the flask together, putting them with the woolen cloaths between the Oaken plates, which put into the Press, and skrew them a little.

XII. Then the Metal being melted, put it into the mould being hot, which if it be Silver, or blanch'd Brass, or Copper, it will run well enough.

XIII. But if it runs not well, you may cast in about the hundred part of Mercury sublimate, and an eighth part of Antimony; for so it will not only run well, but also be a harder metal.

XIV. Lastly, the Medal being cooled, take it neatly out and keep it.

Where note 1. That so long as the Impression or mould is not spoiled, you may still cast more Medals therein; but when it decays, you must perfectly renew the whole work as at first. 2. That you may blanch them with a pure whiteness by the ninth Section of the nine and twentieth Chapter of this Book; or thus, if they be of whitened Brass, Take Sal armoniack one ounce and an half, Salt-peter two ounces and a half, Leaf silver twenty four grains; mix them and evaporate them in a Luted crucible, having a hole in the cover, till all the moisture is gone; being cold beat all into fine powder; of which take one ounce, Salt, Atom, Tartar, of each one handfull, fair water a sufficient quantity; mix and boil all in a glazed vessel, in which put the Medals boiling them till they are purely white: then rub them with the Tartar in the bottom very well, wash them in fair water and dry them. 3. That if the Medals be of Gold, or of a golden colour, you may beighten it with Verdigrise and Urine.

C H A P. XXXII.

*Of Glass and Precious Stones.***I.** *To melt Crystal.*

Beat Crystal to bits, and put them into an Iron spoon, cover it and lute it well, and heat it in the fire till it is red hot, which quench in oyl of Tartar: this do so often, till they will easily beat to powder in a mortar, which will then easily melt.

This is of use to counterfeit Jewels with.

II. *To make a Cement for broken Glasses.*

Glair of Eggs mixed with Quick-lime will join broken pieces of Glass together, and all earthen pots, so as that they shall never be broken in the same place again.

Or thus, Take old liquid Varnish, and join the pieces with; bind them together and dry them well in the Sun or in an Oven, and they will never unglew again: but put no hot liquor into them then.

Or thus, Take White-lead, Red-lead, Quick-lime, Gum sandrack of each one ounce, mix all with glair of eight eggs.

Or thus, Take White-lead, bole, liquid varnish as much as sufficeth.

Or thus, Take White-lead, Lime, glair of Eggs, as much as sufficeth.

Or thus, Take fine powder of glass, Quick-lime, Liquid varnish, of each a sufficient quantity.

Or thus, Take Quick-lime powdered, liquid varnish, glair of Eggs, of each alike: grind them upon a stone: this is a strong glew even for stones.

Or

Oribus, Take Calcined flints and egg-shells of each alike, and with whites of Eggs and gum tragacanth or dissolution of Gum Sandrack make glew, this in few days will be as hard as stone.

Or thus, Take calcined flints two pound, Quicklime four pound, Linseed oyl so much as may temper the mixture, this is wonderful strong: but with liquid varnish it would be stronger.

Oribus, Take fish glew, and beat it thin, then soak it in water till it is like paste, make rouls thereof which draw out thin: when you use it, dissolve it in fair water over the fire, letting it seeth a while and scumming of it, and whilest it is hot use it. This not only cements glass, but Tortoise shell and all other things.

III. *To make Glass green.*

Green glass is made of fern ashes, because it hath much of an alkaly salt. Crystal or Venice Glass is tinged green with Ore of Copper; or with the Calx of Copper five or six grains to an ounce.

IV. *To counterfeit a Diamond.*

Take a Saphyre of a faint colour, put into the middle of a crucible in quick Lime, and put it into a gentle fire, and heat it by degrees till it is red hot, keep it so for six or seven hours; let it stand in the crucible till it is cold, (lest taking it out hot it should break) so will it lose all its colour, and be perfectly like a Diamond, so that no file will touch it: if the colour is not all vanished at the first heating, you must heat it again till it is perfect.

V. *To prepare the Salts for counterfeit Gems.*

The Salts used in making counterfeit Gems, are chiefly two, the first is made of the herb Kali; the second of Tartar; their preparations are according to the usual way (but in Glass vessels.)

VI. *To prepare the matter of which Gems are made.*

them the next morning with decoction of wheat-bran : after a while wash them with Salt of Tartar, dissolved in fair water, perfumed with oil of Cloves, Oranges, Rhodium or Cinnamon. Or this, take Venice Soap dissolved in juice of Limons one pound, Virgin-honey four ounces, Sublimate, Orice root, Sugar, Salt of Tartar, Alom, Borax of each one ounce, Balsom of Peru two drachms, oil of Cloves one drachm, oil of Rhodium and Cinnamon of each half a drachm, make a mixture to wash the hands withal : Or this, take powder of Venice Soap one pound, Orice root eight ounces, *Amylum* six ounces, mix them and make an ointment with *liquid Storax* and oil of *Benjamin* a sufficient quantity ; it wonderfully whitens, smooths and sweetens the hands. To anoint also with a Bulls gall is very good.

XIII. *To help hands which are swoln, and look red or blew with cold.*

What we even now said (in the last Section) may be said again here : to which we add, that a long bathing of them in a lather of Cattle Soap, is very good if it be done : or if a repercussive plaister be applied made of barley meal, *Saccharum Saturni*, and oil of Myrtles ; washing (after the coming off of the Cataplasme) with juice of Limons or white wine Vinegar : a plaister of Turpentine mixed with Salt is good. Often to anoint the hands with oil of Roses, Almonds, or *Pomatum* at night, and the next morning with the *Lac Virginis* prevails much. Oil of Anniseeds, Caraways and Fennel prepared chymically, as also Cloves and Oranges, mixed with oil of Almonds and often used, are eminent above all other things.

C H A P. XXXIX.

Of making a Sweet Breath.

I. A Stinking Breath comes from one of these four causes, viz. putrified Lungs, defective Teeth, a distemper of the Head, or obstruction of the Stomach.

II. To remedy a Stinking Breath coming from putrified Lungs.

Take *Unguentum Nicotianæ* one ounce, *Oleum Succini* two drachms, mix them and anoint the breast outwardly; inwardly give cleansers, (as oil of Sulphur allayed with Rose water) morning and evening; as also *Antimonium Diaphoreticum* ten grains five times a day for several days together; then heal by giving oil of Almonds mixed with a few drops of oil of Cinnamon, or Pills of Turpentine: Lastly, morning, noon and night let this bolus be adhibited; take Nutmegs, Mace, Ginger, of each fifteen grains, honey two drachms, oil of Cinnamon ten drops, mix them, and continue it for some weeks.

III. To help the defects of the teeth.

1. If the teeth be furred over, rub them every morning with *cremor Tartari* in powder, and wash them with White-wine. 2. If the teeth be black; allay oil of Sulphur or Vitriol in Rose water, and scowr them well therewith, with the end of a stick and a rag, till all the blackness be gone; then rub them with oil of Almonds perfum'd with oil of Cinnamon. 3. If the teeth be loose, first rub them with this powder, take Galls, Pomgranate flowers, Sumach, Cyperus, of each one ounce, Roch Alom half a pound, powder them all for use: then use this Gargarisme. Take Galls one ounce,

Myrrh, Pomgranate peels of each half an ounce, boil them in white wine vinegar for a Gargarism. Lastly, morning, noon and night wash the gums with good red Wine; by this means the teeth will be fastned and the gums restored. 4. *If they be in danger of rotting*; take ashes of Harts-horn, magistery of Corral of each one ounce, musk, or instead thereof oil of Cinnamon, ten grains, mix for a dentifrice to rub the teeth withal, it will keep them white and sound. 5. *If they be rotten and hollow*; make little pellets of strained Opium, Myrrh and oil of Cinnamon, and put them into the hollow tooth. 6. *If they ach*; use the aforesaid pellets, or make little ones of *Laudanum Paracelsi*, and put them into the hollowness: or if they be not hollow, tye a little pill of the same up in a fine thin rag, and hold it between the aking teeth. 7. *If they stink*; often wash them with wine or spirit of wine, in which a few drops of oil of Cinnamon and *adeps Rosarum* is dissolved.

IV. *To rectify a Stinking Breath arising from distemper of the head.*

Consider the cause of the distemper, whether it arises from the Pox, Imposthumes, or the like, and follow the method instituted in the Cure of those diseases, and then the cause being taken away, the effects you will find will soon cease; yet nevertheless these following pills are excellent: take *Galx* of refined Silver made by spirit of Nitre, and well dulcified by washing in warm rain water one ounce, *Resine Scammonii* one ounce and half, mix them for a mass of pills, of which take eight or ten grains at night going to bed every third, fourth or fifth day.

V. *To rectifie a Stinking Breath arising from the obstruction of the Stomach.*

This is done by opening and cleansing the Stomach thus.

thus. Take every morning going to bed half a drachm of *Pil. Ruffi* for ten or twelve days together : or thus, first vomit with *Vinum Benedictum* one ounce or more, according as Strength requires, twice or thrice; then take *Pilula Rudii* half a drachm at a time, in the morning fasting, drinking after it some warm broth or posset drink, which repeat every third or fourth day four or five times.

VI. To rectifie the Breath, when it smells of any thing that is eaten.

Chew Coriander seed or Zedoary in the mouth, drinking a good draught of wine after; the scent of the wine is taken away by eating four apples or Quinces, or by chewing troches of Gum Tragacanth perfumed with oil of Cinnamon.

C H A P. XL.

Of beautifying the Hair.

I. **T**O Dye the Hair black.

This is done with the *Calx* of *Lime* (made by Spirit of Nitre) mixed with fair water, and the hair washed therewith, with a Sponge; it is the most excellent thing of that kind that is yet known.

II. To keep the hair from falling off.

Take Myrtle berries, Gills, Emblick Myrobalans of each alike, boil them in oil Omphacine, with which anoint : it is an excellent Medicine, yet as old as *Galen*.

III. To remedy Baldness.

This is a hard thing to cure, yet the following things are very good. Rub the head or bald places every morning very hard with a course cloth, till it be red, anointing immediately after with Bears grieve : when

ten or fifteen days are past, rub every morning and evening with a bruised Onion, till the bald places be red, then anoint with honey well mixed with Mustard seed, applying over all a plaister of *Lubdanum* mixed with mice dung, and powder of Bees: do this for thirty days. If all the former fail, bath with a decoction of Bur-dock roots, made with a Lixivium (of Salt of Tartar) two parts, and muskadel one part; immediately applying this Unguent: take *Ibapsi* or *Turbeth* one drachm (in powder) bears grieſe one ounce, mix them, which use for sixty days; if this make not the hair come, the defect is incurable.

IV. *To take away hair from places where it should not grow.*

Take Quicklime four ounces, *Auripigmentum* one ounce and a half, *Sulphur vive*, Nitre, of each half an ounce, *Lixivium* of Salt of Tartar a quart, mix and boil all so long in a glazed earthen pot, till putting a quill therein, all the feathers peel off, and it is done. First foment the place with warm water a little before you use the aforesaid medicine; a quarter of an hour after wash with very hot water; then anoint with the aforesaid Unguent, and in a quarter of an hour it will do the work: when the hairs are fallen away, remember to anoint with oil of Roses; now to keep them from ever growing again, anoint for some days with an ointment made of the juices of Henbane and Nightshade, *Opium* and Hogs grieſe.

V. *To make the hair curl.*

Wash the hair very well with a *Lixivium* of Quicklime, then dry it very well, that done anoint it with oil of Myrtles, or oil *Omphacine*, and powder it well with sweet powder, putting it up every night under a cap: if the party be naturally of a cold and moist constitution, the washing, anointing and powdring must be perpetually

perpetually used once or twice a week during life, the hair being put up every night.

VI. To make hair lank and flig that curls too much.

Anoint the hair throughly twice or thrice a week with oil of Lillies, Roses, or Marsh mallows, combing it after it very well.

VII. To make the hair grow long and soft.

Distil Hogs grieſe or oil Olive in an Alembick ; with the oil that comes there-from anoint the hair, and it will make it grow long and ſoft : use it often.

VIII. To preserve the hair from splitting at ends.

Anoint the ends thereof, with oil Omphacine, or oil of Myrtles, they are eminent in this caſe to preſerve the hair from ſplitting, ſo alſo an ointment made of Honey, Bees wax and oil Omphacine or Bears grieſe.

C H A P. X L I.

Of the Art of Perfuming in general.

IN this Art two things are to be conſidered, *viz.*
1. The way and manner of making of Perfumes.
2. The way and manner of Perfuming.

II. The Perfume it ſelf is conſidered, 1. In reſpect of its Form. 2. In reſpect of its Compoſition.

III. The Form of the Perfume is either Water, Oil, Eſſence, Unguent, Powder, or Tablets.

IV. The Making and Compoſition is taken from the Form and matter.

V. The Matter is either Vegetable, Animal or Mineral.

VI. The way of Perfuming is according to the matter to be perfumed.

VII. The matter to be perfumed is either natural, as Hairs, Skins, Cloaths, Air, &c. or Artificial, as Pomanders, Powders, Wash-balls, Soaps, Candles, and other things of like nature.

CHAP. XLII.

Of the Matter of which Perfumes are made.

I. **T**He ground of *Vegetable Perfumes*, is taken from *Flowers, Seeds, Herbs, Roots, Woods, Barks* and *Gums*.

II. The chief *Flowers* for this use, are of Clove-Gilliflowers, Roses, *Jasemin*, Lavender, Oranges and Saffron.

III. The chief *Seeds* or fruits are Nutmegs, Cloves, Carrawaies, Grains, Seeds of *Geranium Moschatum*, and the Nut Ben.

IV. The chief *Herbs* are *Geranium Moschatum*, Basil, sweet Majoram, Tyme, Angelica, Rosemary, Lavender, Hyssop, sweet Trefoil, Mint and Bay-tree leaves.

V. The chief *Roots* are of *Calamus Aromaticus*, Ginger, China, *Caryophyllata*, Indian Spicknard and sweet Orrice or Iris.

VI. The chief *Woods* are of yellow Sanders, *Xylbalsamum*, *Lignum Aloe*, and *Rhodium*.

VII. The *Barks* and *Peels* are of Cinnamon, Mace, Oranges, Limons and Citrons.

VIII. The chief *Gums* are Frankincense, *Olibanum*, Labdanum, Styra, liquid Styra, *Balsamum Verum*, Ambergrise, *Styrax Calamita*, Benjamin, Amber, Camphire.

IX. The chief matters of Perfumes taken from *Animals*, are Musk, Zibet, Cow-dung and other turds.

IX. Of

X. Of *Minerals* there is one only, which yields a Perfume, and that is *Antimony*,

: C H A P. X L I I I.

Of the Oil of Ben.

I. The little Nut which the Arabians call *Ben*, is the same which the Latins call *Nux Unguentaria*; and the Greeks *Balanos Myrepsta*; out of which is taken an Oil, of great use in the Art of Perfuming.

II. To make the Oil of *Ben*. Blanch the Nuts, and beat them very carefully in a mortar, and sprinkle them with wine, put them into an earthen or Iron Pan, and heat them hot, then put them into a linnen cloth, and press them in an Almond press; this work repeat, till all the Oil is extracted, so have you Oil of *Ben* by expression.

III. In like manner you may express the Oil out of Citron seeds, incomparable for this purpose, to extract the scent out of Musk, Civit, Amber and the like, because it will not quickly grow rank, yet Oil of the Nut *Ben* is much better.

IV. This Oil of *Ben* hath two properties; the one is, that having no scent or odour of it self, it alters, changes or diminishes the scent of any Perfume put into it; the other is that it is of a long continuance, so that it scarcely ever changeth, corrupts or putrifies, as other Oils do.

V. To make a Perfume thereof, put the Musk, Amber, &c. in fine powder thereinto, which keep in a glass bottle very close stopped, for a month or more, then use it.

VI. Or thus, Blanch your Nuts, and bruise them, (Almonds may do though not so good) and lay them between two rows of Flowers, suppose Roses, *Jasemin*, &c. or other Perfumes; when the Flowers have lost their scent and fade, remove them, adding fresh ones; which repeat so long as the Flowers are in season; then squeeze out the oil, and it will be most odoriferous.

VII. Lastly, by this last you may draw a sweet scent out of those Flowers, out of which you cannot distil any sweet water.

C H A P. XLI.

Of sweet Waters.

I. *The first sweet Water.*

Take Cloves in powder two drachms, yellow Sanders, *Calamus Aromaticus* of each one scruple, *Aquæ Rosarum Damascenarum* fifteen pound, digest four days, then distil in an Alembick; to this new distilled water put in powder Cloves, Cinnamon, Benjamin, *Storax Calamita* of each one drachm; distil again in *Balneo*; lastly put the water into a glass bottle with Musk and Ambergrise of each ten granis; keep it close stopt for use.

II. *The second sweet Water.*

Take Damask Roses exungulated three pound, Flowers of Lavender and Spike of each four ounces, Clove-gilliflowers, and Flowers of *Jasemin*, of each two pound, Orange-flowers one pound, Citron peels four drachms, Cloves two drachms, Cinnamon, *Storax Calamita*, Benjamin, Nutmegs, of each two scruples all in powder, *Aquæ Rosarum* six pound, digest ten days,

days, then distil in *Balneo*: to the distilled water add of Musk and Ambergriese of each thirty grains.

III. *The third sweet water.*

Take Roses, Clove-gilliflowers of each one pound, Flowers of Rosemary, Lavender, *Jasemin*, Majoram, Savory, Time, of each three ounces, dry Citron peels one ounce, Cinnamon, Benjamin, *Storax Calamita*, of each two drachms, Nutmegs, Mace, of each one drachm, bruise the Herbs and Spices well, digest in the Sun two days, then distil in *Balneo*: to the distilled water add Musk in powder one scruple.

IV. *The fourth sweet Water.*

Take Cloves, Cinnamon of each one drachm, Mace, Grains, Musk, Ambergriese, Citron peels of each half a scruple, Benjamin, *Storax Calamita* of each one scruple, *Aqua Rosarum* twelve pound, digest fifteen days, then distil in *Balneo*.

V. *The fifth sweet Water.*

Take Rosemary-flower water, Orange-flower water of each five pound, Ambergriese one scruple, digest ten days, then distil in *Balneo*.

VI. *The sixth sweet Water.*

Take Roses two pound, Macaleb half a drachm, Ambergriese ten grains, bruise what is to be bruised, digest in sand three days, then distil in *Balneo*.

VII. *The seventh sweet Water.*

Take green peels of Oranges and Citrons of each four drachms, Cloves half a drachm, flowers of Spike six ounces, *Aqua Rosarum Damascenarum* six pound, digest ten days, then distil in *Balneo*.

VIII. *The eighth sweet Water.*

Take of the water at the fifth Section six pound, Musk ten grains, mix and digest them for use.

IX. *The ninth sweet Water.*

Take *Aqua Rosarum*, *Aqua Florum de Jasemin* of each

four pound, Musk one scruple, digest ten days, then distil in sand.

X. *The tenth sweet Water.*

Take Damask-rose, Musk-roses, Orange-flowers of each four pound, Cloves two ounces, Nutmegs one ounce, distil in an Alembick, in the nose of which hang Musk three scruples, Amber two scruples, Civet one scruple, tyed up in a rag dipt in bran, and the white of an egg mixed.

XI. *The eleventh sweet Water, called Aqua Nanfa or Naphe.*

Take *Aqua Rosarum* four pound, Orange-flower water two pound, waters of sweet Trefoyl, Lavender, Sweet Majoram of each eight ounces, Benjamin two ounces, storax one ounce, Labdanum half an ounce, Mace, Cloves, Cinnamon, Sanders, Lignum Aloes of each one ounce, Spikenard one ounce; all being grossly beaten, digest a month, then in a glass retort distil in Balneo.

XII. *The twelfth sweet water, called Aqua Moschata.*

Take spirit of Wine two pound, Musk three scruples, Amber two scruples, Civet one scruple, digest in the Sun twenty days close stopped in a glass vessel; a drop of this water put into any other liquor, will very perfume it.

So may you extract the scent out of sweet Flowers, with this difference, that they lie but a little while, because their earthy substance will make the spirit ill-savour'd.

C H A P. XLV.

Of Perfuming Oils.

I. **T**O make Perfuming Oils by infusion.

II. This is taught fully at the fifth Section of the three and fortieth Chapter aforegoing.

II. *To make Oleum Imperiale.*

Take Ambergriese four drachms, *Storax Calamita*, eight ounces, Rose-water, *Oleum Rosatum* of each two pound, Oil of Cinnamon and Cloves of each half a drachm, put all into a glass, and digest in horse dung twenty days : this done gently boil all for a quarter of an hour, which then let cool ; with a spoon take off the Oil which swims a top, to which put of Musk and Zibet of each two drachms, digest all in a gentle heat for twenty days, and keep it for use. Where note the Amber and Storax at bottom will serve to make sweet balls of, to lay among cloaths ; or beads to carry in ones hands ; or for a perfume to burn.

III. *To make Oil of Cinnamon.*

Digest Cinnamon grossly bruised in spirit of Wine, sharpned with oil of Salt, in a glass vessel, with a blind head closely luted, in a gentle heat for ten days, then distil in an Alembick as we have more at large taught in our *Synopsis Medicinæ lib. 3. cap. 47. Sect. 1.* it is a wonderful Perfume, the most fragrant and pleasant of all Oils, as well in tast as smell : the use of it will certainly take away a stinking Breath.

IV. *To make Oil of Roses, called adeps Rosarum.*

Take Damask Roses, pickle them with Bay salt, and after three months, with a large quantity of water distil in ashes with a gentle fire, so have you Oil,
and

and Spirit or water, which keep for other distillations.

Weckerus hath it thus.

Rosarum folia in umbra aliquandiu asservata, in matula vitrea magna ponuntur, cujus sit fundus latus, & ad dimidium vas impletur: indè affunditur ipsis Rosarum foliis tantum aquæ rosacea stillatitiæ, quantum satis fuerit, ut optimè madeant: appositòque pileo vitreo ceco, stipatisque optimè rimis cera gummata, quindecim diebus equino fimo macerantur: sic tamen, ut mutato, cùm frigescere cæperit, fimo, calor equalis servetur. Apposito mox matula rostrato pileo, igne moderato cinerum, aqua omnis elicitur: quæ rursus in eadem matula, optimè priùs à fœcibus mundata, ablutâque ponitur, & calentis aquæ balneo lentissimo igne elicitur, dum tota in vas recipiens abeat. Nam in fundo matulæ remanebit oleum rosarum, colore rubrum, perspicuum, & Moschi odore suaviter fragrans.

This is the greatest of all vegetable perfumes, and of an inestimable value.

V. *To make Oil of Calamus Aromaticus.*

It is made as oil of Cinnamon: it is a very great perfume, helps a stinking breath, vomiting, weak memory, &c.

VI. *To make Oil of Rhodium.*

It is made as oil of Cinnamon; is a very excellent perfume, good for the head, breath and the senses.

VII. *To make Oil of Indian Spicknard.*

By infusion it is made by the first Section; by distillation, as oil of Cinnamon. It is an eminent Perfume.

VIII. *To make Oil of Benjamin.*

Take Benjamin six ounces in powder, which dissolve in oil of Tartar and *Aqua Rosarum* of each one pound, which distil with a close pipe in an Alembick. So is made oil of *Storax* and *Labdanum*.

IX. *To make oil of Storax compound.*

Take oil of Ben, or sweet Almonds one pound,
Storax

Storax grossly beaten four ounces, Benjamin, Cloves of each two ounces, digest (till the Gums are melted) over hot coals; then press out the oil diligently.

C H A P. XLVI.

Of Perfuming Essences.

I. **T**He way to extract Essences is somewhat difficult, viz: by Distillation, Calcination, Digestion or Menstruum.

II: If by *Menstruum*, use not a watry one for a watry essence; nor an oily one for an oily essence; because being of like natures, they are not easily separated; but on the contrary, chuse an oily *Menstruum* for a watry essence, and a watry *Menstruum* for an oily essence.

III. If the essence of any metal be to be extracted by a *corrosive menstruum*, after the work is done, separate the salts from the waters, and use only those salts which will be easily taken out again; *Vitriol* and *Alom* are very difficult to be separated by reason of their earthy substance.

IV. To extract the essence out of Musk, Ambergriese Civet, and other Spices or Aromaticks.

Mix the perfume with oil of Ben, which in a glass bottle set in the Sun or Sand for ten days, then strain it from the dregs, and the essence will be imbibed in the oil. Then take spirit of Wine, and distilled fountain water, which mix with the said oil, and digest for six days: then distil in sand; so will the essence and water ascend, (the oil remaining at bottom without any scent) that essence and water distil in *Balneo* in a glass vessel,

with Civet one drachm) mix all together into an ointment which keep for use

CHAP. XLVIII.

Of Perfuming Powders.

I. *To make Powder of Ox dung.*

Take red Ox dung in the month of May and dry it well, make it into an impalpable Powder by grinding: it is an excellent Perfume without any other addition; yet if you add to one pound of the former, Musk, and Ambergriese of each one drachm it will be beyond comparison.

II. *To make Cyprian Powder.*

Gather Musk moss of the Oak in December, January or February, wash it very clean in Rose water, then dry it, steep it in Rose water for two days, then dry it again, which do oftentimes; then bring it into fine Powder and sieve it; of which take one pound, Musk one ounce, Ambergriese half an ounce, Civet two drachms, yellow Sanders in powder two ounces, mix all well together in a marble mortar.

III. *Another way to make the same.*

Take of the aforesaid powder of Oak moss one pound, Benjamin, Storax of each two ounces in fine Powder; Musk, Ambergriese and Civet of each three drachms, mix them well in a mortar.

IV. *A Sweet Powder to lay among cloaths.*

Take Damask-rose leaves dried one pound, Musk half a drachm, Violet leaves three ounces, mix them and put them in a bag.

V. *Another for the same or to wear about one.*

Take

Take Rose leaves dryed one pound, Cloves in powder half an ounce, Spicknard two drachms, Storax, Cinnamon of each three drachms, Musk half a drachm, mix them and put them into bags for use.

VI. *Powder of sweet Orrice, the first way.*

Take Florentine Orrice root in powder one pound, Benjamin, Cloves of each four ounces in powder, mix them.

VII. *Powder of Florentine Orrice, the Second Way.*

Take of Orrice root six ounces, Rose leaves in powder four ounces, Majoram, Cloves, Storax in powder of each one ounce, Benjamin, yellow Sanders of each half an ounce, Violets four ounces, Musk one drachm, Cyperus half a drachm, mix them: being grossly powdered, put them into bags to lay amongst linnen: but being fine they will serve for other uses, as we shall shew.

VIII. *Powder of Orrice roots, the third way, excellent for linnen, in bags.*

Take roots of Iris one pound, sweet Majoram twelve ounces, flowers of Rosemary and Roman Camomil, leaves of Time, *Geranium Moschatum*, Savory of each four ounces, Cyperus roots, Benjamin, yellow Sanders, *Lignum Rhodium*, Citron peel, *Storax*, *Labdanum*, Cloves, Cinnamon of each one ounce, Musk two drachms, Civet one drachm and a half, Ambergriese one drachm, powder and mix them for bags. This composition will retain its strength near twenty years.

IX. *Powder of Orrice, the fourth Way.*

Take Orrice roots in powder one pound, *Calamus Aromaticus*, Cloves, dryed Rose leaves, Coriander seed, *Geranium Moschatum* of each three ounces, *Lignum Aloes*, Majoram, Orange peels of each one ounce, Storax one ounce and a half, *Labdanum* half an ounce, Lavender,

vender Spicknard of each four ounces, powder all and mix them, to which add Musk, Ambergriefe of each two scruples.

X. *Pulvis Calami Aromatici composuit.*

Take *Calamus Aromaticus*, yellow Sanders of each one ounce, Majoram, *Geranium Moschatum* of each one ounce, Rose leaves, Violets, of each two drachms; Nutmegs, Cloves of each one drachm, Musk half a drachm, make all into powder, which put in bags for Linnen.

XI. *Another of the same.*

Take *Calamus Aromaticus*, Florentine Iris roots of each two ounces, Violet flowers dryed one ounce, round Cyperus roots two drachms, *adeps Rosarum* one drachm and a half, reduce all into a very fine powder: it is excellent to lay among Linnen, or to strew in the hair.

XII. *An excellent perfuming Powder for the hair.*

Take Iris roots in fine powder one ounce and a half, Benjamin, Storax, Cloves, Musk of each two drachms; being all in fine powder, mix them for a Perfume for hair Powder. Take of this Perfume one drachm, Rice flower impalpable one pound, mix them for a powder for the hair. Note, some use white starch, flower of French Beans and the like.

CHAP. XLIX.

Of Perfuming Balsams.

I. *Natural Balsam perfumed.*

Take *Balsamum verum* one ounce, Musk, Ambergriefe, Civet of each two scruples, mix them, for a Perfume;

Perfume: it is the most fragrant and durable of all Perfumes.

II. *An odoriferous compound Balsam.*

Take of the aforesaid Balsam perfumed one ounce, oils of *Rhodium* and Cinnamon of each two drachms, mix them: this is an incomparable Perfume, and better than the other for such as are not affected so much with musk.

III. *Balsamum Moschatum.*

Take oil of Musk one drachm, oil of Cinnamon half a scruple, Virgin wax one drachm and a half; melt the wax, and mix them according to Art.

IV. *Another very good.* —

Take Cloves, Cinnamon, Lavender, Nutmegs of each two drachms; oils of Cloves and *Rhodium* of each half a drachm, Wax three drachms, Musk and Ambergrise of each ten grains, mix them into a Balsam.

V. *Another very excellent for those that love not the scent of Musk and the like.*

Take oil of *Geranium Moschatum* (made as *adeps Rosarum* by the fourth Section of the five and fortieth Chapter) *adeps Rosarum*, oil of Cinnamon of each one drachm, Virgin wax six drachms, melt the wax, and mix the oils for a Perfume.

C H A P. L.

Of Perfuming Tablets.

I T O make red Muskardines or Tablets.

Dissolve gum *Tragacanth* in Rose water, so that it may be as thick as Gelly: wick make into palle with the following composition. Take *Amylum* one pound,

fine Sugar half a pound, *Cochenele* two ounces, Musk three drachms, all being in fine powder, mix them, and make tablets with the aforesaid Mucilage of *Tragacanth*, square, long, round, or of what form you please, which dry in an Oven, out of which bread hath been lately drawn : but be sure you dry them till they be as hard as horns.

II. *Another sort of Red Tablets.*

Take of the aforesaid composition one pound, Cloves, Cinnamon, Nutmegs, Ginger of each two ounces, *Cochenele* one ounce, all being in fine powder, make into tablets, with the aforesaid Mucilage, and dry as aforesaid.

III. *To make yellow Tablets.*

Take *Amylum* one pound, fine Sugar half a pound, yellow Sanders four ounces, Saffron two ounces, (or you may dip the *Amylum* in strong tincture of Saffron, and then dry it again) Musk four drachms, all being in fine powder, make the mass into tablets with the aforesaid Mucilage, adding oil of Cinnamon in drops two drachms, dry them carefully in the shade.

IV. *Another sort of yellow Tablets.*

Take *Amylum* dyed with tincture of Saffron 1 pound, Sugar half a pound, Saffron two ounces, Nutmegs, Cinnamon, Ginger of each one ounce, Carraways half an ounce, Musk three drachms, Ambergrise one drachm, all in fine powder make into tablets, as aforesaid, adding oil of Cinnamon two drachms; which dry in the shade, till they be as hard as Horns.

V. *To make Muscardines or Tablets of any other colour.*

You must make them after the same manner, only adding the colour you do intend; and in this case we think that it is better that the *Amylum* be dipt in the tincture, and dyed first before you use it. Where note,
that

that these Tablets when used are to be held in the mouth, in which they will dissolve, there by cheering the heart, reviving the senses, comforting the spirits, strengthening nature, restoring the body, and indeed nobly perfuming the breath. For them that do not love Musk, you may make them without, using instead thereof so much the more oil of Roses or Cinnamon.

C H A P. L I.

Of making Pomanders for Bracelets.

I. The first sort. Take Orrice powder, Cloves, Mace, Cinnamon of each half an ounce, yellow Sanders, Styrax, sweet *Assa* of each two drachms, Ambergriese, Musk of each one drachm, Balsam of *Peru*, oil of *Rhodium* of each one scruple, Civet two drachms, all being in fine powder (except the Balsam and Oil) mix together, and make into paste with mucilage aforesaid, of which form Beads, drying them in the shade for use.

II. The second sort. Take *Styrax Labdanum* one drachm and a half, Benjamin one drachm, Cloves, Mace, Spicknard, *Geranium Moschatum* of each ten grains, Musk, Ambergriese of each six grains; with mucilage make a Pomander for Bracelets.

III. The third sort. Take Damask Rose leaves exungulated two ounces, beat them impalpable: Musk, Ambergriese of each two scruples, Civet one scruple, *Labdanum* one drachm, with mucilage of gum Tragacanth, in Rose-water aforesaid, make a Pomander for Bracelets.

IV. The fourth sort. Take *Styrax*, Benjamin of

each an ounce and a half, Musk two drachms, oil of Cinnamon one drachm, with Mucilage aforesaid make a paste of *Pomander*, very excellent.

C H A P. L I I } }

Of Perfuming Wash-balls.

I. **T**O make Barbers Wash-balls.

Take purified Venetian Soap six ounces, *Macaleb* four ounces, *Ireos*, *Amylum* of each seven ounces, Cloves two ounces, *Labdanum*, Anniseeds of each one ounce, Nutmegs, Majoram, Cypress powder, *Geranium Moschatum*, Camphire of each half an ounce, *Storax liquida* half a drachm, Musk ten grains, all being in fine powder, with a little fine Sugar, beat all in a mortar, and make them up into Wash-balls.

II. *To do the same another way.*

Take of the said Soap two pound, juice of *Macaleb* two ounces, Cloves, Orrice of each three ounces, *Labdanum* two ounces, *Storax* one ounce, all being in fine powder, mix with the Soap, of which make balls, drying them in the shadow.

III. *To make Balls of white Soap.*

Take of white Soap five pound, *Iris* four ounces, *Amylum*, white Sanders of each three ounces, *Storax* one ounce, all in powder, steep in Musk water, of which make paste for Wash-balls.

IV. *Another sort very good.*

Take of white Soap four pound, Orrice six ounces, *Macaleb* three ounces, Cloves two ounces, all in powder mix with the Soap, with a little oil of Spike, *Rhodium* or the like, of which make Balls.

V. *Another way to make them of Goats fat.*

Make a strong *Lixivium* of Pot-ashes, as that a new laid egg will swim thereupon, which boil with Citron peels: take of this Lye twenty pound, Goats fat two pound, boil it for an hour, then strain it through a linnen cloth into broad platters of fair water, exposing it to the Sun, mix it often every day, till it begins to grow hard, of which you may form balls, which you may perfume with Musk half a drachm, Civet one scruple, oil of Cinnamon ten grains.

VI. *To purifie Venetian Soap.*

Cut it small, to which put some Rose water, or other perfuming water, boil them a while, then strain it and it will be sweet and good, then take off the Soap which swims a top with a spoon, and lay it upon a tyle, and it will presently be dry, being white, free from filth and unctuousity.

VII. *Another way to do the same.*

Grate the Soap, and dry it in the Sun, or an Oven, powder and sieve it, then moisten it with some sweet water or oil of Spike, which dry again (in the shadow) and keep it for use.

C H A P. L I I I.

*Of Perfuming Soaps.***I** *To make white musked Soap.*

Take white Soap purified as aforesaid three pound, Milk of *Macaleb* one ounce, Musk, Civet of each ten grains, mix them and make all into thick Cakes or rouls.

II. *Another kind of sweet Soap.*

Take of the oldest Venice Soap, which scrape and dry three days in the Sun (purifying it as aforesaid) two pound, *Ireos*, *Amylum* of each six ounces, *Storax liquida* two ounces, mix them well whilest hot; which put into pans to form Cakes.

III. *To make soft Soap of Naples.*

Take of *Lixivium* of Pot-ashes (so strong as to bear an egg) sixteen pound, Deers Suet two pound, set them upon the fire to simmer; put all into a glazed vessel with a large bottom, set it in the Sun for a while, stirring it five or six times a day with a stick, till it wax hard like paste. Then take of this paste; to which put Musked Rose water; keep it eight days in the Sun, stirring it as aforesaid, so long as it may be neither too hard nor too soft; then put it up in boxes or pots.

IV. *To make the same Soap musked.*

Put to the said Soap; Rose water two pound, fine musk in powder half a drachm, then mix the said water as before.

V. *Another exquisite Soap.*

Take of the aforesaid *Lixivium* or oil of Tartar *per deliquium* twelve pound, oil Olive three pound, mix them, *Amylum* two pound, Roman Vitriol one ounce in powder, Glair of eggs two ounces, put all together, and stir continually for four hours time, then let it stand the space of a day and it is done. You may perfume it as before; this makes the hair fair.

VI. *Another exceeding the former.*

Take Crown-soap, Vine-ashes of each one pound, make it into Cakes with powder of Roch Atom and Tartar of each alike, which you may perfume at pleasure.

VII. *To get the juice or milk of Macaleb.*

Take the sweet and odoriferous grains of *Macaleb*, which beat in a mortar (with Rose water, or some perfuming

perfuming water) till it becomes like pap, then press out the juice or milk; which use within two or three days lest it spoil.

C H A P. LIV.

*Of Burning Perfumes.***I. TO** *make perfumed lights.*

Take *Olibanum* two ounces, Camphire one ounce, beat them into powder, of which make, with wax; balls or rouls, which put into a glass lamp with Rose water and lighted with a candle, will give a fair light, and a very good scent.

II. *Another for a Lamp.*

Take sweet oil Olive one pound, Benjamin, Storax in powder one ounce, Musk, Ambergriese of each one scruple, mix all with the oil, which put into a lamp to burn: and the oil will yield a fragrant odour.

III. *To make perfumed Candles.*

Take *Labdanum*, Myrrh, *Xyloales*, *Styrax calamita* of each one ounce and a half, Willow Charcoal one ounce, Ambergriese, Musk of each ten grains, make them into p~~aste~~ with mucilage of Gum *Tragacamb* in Rose water, which make into rouls like Candles, and dry for use.

IV. *A perfume to sm~~ak~~ and burn.*

Take *Labdanum* two ounces, Storax one ounce, Benjamin, Cloves, Mace of each half an ounce, Musk, Civet of each ten grains, all in fine powder, make up into cakes with mucilage of gum *Tragacanth* in Rose water, which dry; and keep among your cloaths; which when occasion requires you may burn in a chafing-dish of coals.

ing and smoothing them well; lastly, wash them in musked water, letting them lye therein for a day, then dry them with care. This done, steep *Musk*, *Amber*, *Bazil* of each one drachm in a quart of sweet water, in which dissolve gum *Tragacanth* three drachms, boil all gently together, and in the boiling add *Zibet* one scruple, with which besmear the Gloves, rubbing and chafing it in, then drying them according to Art.

IV. *Or thus*, First wash the Gloves or Skins in white-wine, then dry them in the shade; then wash them in sweet water, mixed with oil of Cloves, and *Labdanum* of each alike: lastly, take *Musk*, *Civet*, *Ambergrise* of each the quantity of six grains, oil of Musk half a drachm, mucilage of gum *Tragacanth* fifteen grains, mix them well together in a mortar, which chafe into the wash'd Gloves before the fire.

V. *Cloths*, *Linnen* or *Woolen*, *Coffers*, *Trunks* and the like, are best perfumed (with little cost) with the soak of burning Perfumes.

C H A P. LVIII.

Of making various sorts of Ink.

I. **T**O make good black writing Ink.

Take ponderous galls three ounces in powder, white-wine, or in place thereof rain water, which is better, three pound, infuse them in the Sun or in a gentle heat two days: then take Roman Vitriol well coloured and powdred, which put therein, and set all in the Sun for two days more; shake all together, to which add of good gum Arabick in little bits one ounce, with a little white Sugar, which dissolve over a gentle fire.

II. *To*

II. To make red writing Ink.

Take Raspings of Brazil one ounce, white lead, Alom of each two drachms, grind and mingle them, infuse them in Urine one pound, with gum Arabick eight scruples.

III. Another way to make red Ink.

Take Wine-vinegar two pound, Raspings of Brazil two ounces, Alom half an ounce, infuse all ten days; then gently boil, to which add gum Arabick five drachms, dissolve the Gum, strain, and keep it for use.

IV. To make green Ink to write with.

Make fine Verdigrise into paste with strong Vinegar, and infusion of green galls, in which a little gum Arabick hath been dissolved; let it dry, and when you would write with it, temper it with infusion of green Galls aforesaid.

V. Another way to make green Ink to write with.

Dissolve Verdigrise in Vinegar, then strain it, and grind it with a little honey and mucilage of gum Tragacanth, upon a porphyry stone.

VI. To make blew Ink to write with.

Grind Indico with honey mixed with glair of eggs or glew water, made of Isinglafs dissolved in water, and strained.

VII. To make red writing Ink of Vermilion.

Grind Vermilion well upon a porphyry stone, with common water; dry it and put it into a glass vessel, to which put Urine, shake all together, let it settle, then pour off the Urine; and putting on more Urine, repeat this work eight or ten times, so will the Vermilion be well cleansed; to which put glair of Eggs, to swim on it above a fingers breadth, stir them together, and setting abstract the glair: then put on more glair of eggs, repeating the same work eight or ten times also,

to take away the scent of the Urine: lastly, mix it with fresh glair, and keep it in a glass vessel close stop'd for use. When you use it, mix it with water or vinegar.

VIII. *To make Printers black.*

This is made by mingling Lamp black with liquid Varnish, and boiling it a little, which you may make thick at pleasure. You must make it moister in winter, than in Summer; and note that the thicker Ink makes the fairer letter.

If it be too thick, you must put in more Linseed oil, or oil of Walnuts, so may you make it thicker or thinner at pleasure.

IX. *To make red Printing Ink.*

Grind Vermilion very well with the aforefaid liquid Varnish or Linseed oil.

X. *To make green Printing Ink.*

Grind Spanish green with the said Varnish or Linseed oil as aforefaid: And after the same manner, may you make Printers blew, by grinding Azure with the said Linseed oil.

CH A P. LIX.

Of making Sealing Wax.

I. *To make red Sealing Wax.*

Take white Bees wax one pound, Turpentine three ounces, Vermilion in powder well ground, oil Olive of each one ounce, melt the wax and Turpentine; let it cool a little, then add the rest, beating them well together.

II. *To do the same otherwise.*

This is done by taking away the Vermilion, and adding instead thereof red Lead three ounces, to the former things.

III. *To*

III. *To make green Wax.*

Take Wax one pound, Turpentine three ounces, Verdigrise ground, Oil Olive of each one ounce, complete the work by the first Section.

IV. *To make black Wax.*

Take Bees Wax one pound, Turpentine three ounces, black earth, Oil Olive of each one ounce, mix and make Wax as aforesaid.

V. *To make Wax perfumed.*

This is done by mixing with the Oil Olive aforesaid, Musk, Ambergrise, or any other eminent Perfume, as oil of Cinnamon, *adeps Rosarum*, or the like one drachm, more or less, according as you intend to have its scent extended.

VI. After the same manner you may make Sealing wax of all colours, having what scent you please; by mixing the scent intended, with the Oil Olive, and putting the colour in, in place of the Vermilion.

C H A P. L X.

Of the various ways of making Artificial Pearls.

I. **T**He first Way. Dissolve mother of Pearl in spirit of Vinegar, then precipitate it with oil of Sulphur *per Campanum* (not with *Oleum Tartari*, for that takes away the splendor) which adds a lustre to it; dry the precipitate, and mix it with whites of eggs; of which mass you may make Pearls, of what largeness you please, which before they be dry, bore through with a silver Wire, so will you have pearls scarcely to be discerned from those which are truly natural.

II. *The second way.* Take Chalk, put it into the fire,

fire, letting it lye till it breaks; grind it impalpable, and mix it with whites of eggs, of which form pearls, boring them as aforesaid; dry them, then wet and cover them with leaf silver.

III. *The third way.* Take prepared Crabs eyes, ground into impalpable powder, and with glair make Pearls; which bore, as aforesaid; dry them, and boil them in Cows milk; then in the shade (free from dust) dry them well; they will please.

IV. *The fourth Way.* Take potters earth, and make them of what form you please; dry them in the Sun, or in the gentle heat of a furnace; then wet them with glair of eggs, lightly coloured with Bole armoniack, and cover them with leaves of silver, being first wet with water: when they are dry, polish them with a tooth, and they will be Oriental. Then take bits of Parchment, and wash them in warm water, till the water grows somewhat thick, boil and strain it, and use it warm: then fasten each pearl through its hole upon a fine piece of wire, and plunge them into the water of Parchment, taking them out again; then turn them round, that the glewy liquor may equally cover them: thus the silver whiteness will the better shine through, so that the pearls will seem to be truly natural; and being compared, will rather exceed.

V. *The fifth Way.* Calcine Muscle and snail shells in a Crucible, till they are very white; even as snow; with glair make Pearls, which bore by the first Section; dry them in the Sun; dip them in red wine; dry them again, and they will be fair.

VI. *The sixth Way.* Take *Sublimate* two ounces, *Tin glass* one ounce, mix them, and sublime them together, and you will have a sublimate not inferiour to the best orient Pearls in the world, of which with glair, you may form what you please.

VII. *The*

VII. The seventh Way. Take any of the aforesaid particulars, and mix them (instead of glair) with ground Varnish, (made of gum Animæ, and the Absool of wine) of which make pearls; these will in all respects be like the natural; for these will no more dissolve in water, than the truly natural; which all those that are made of glair of eggs are unavoidably subject to.

VIII. The eighth Way. After dissolution, precipitation, edulcoration, siccation and formation, put the pearls into a loaf of bread, and bake it in the Oven with other bread, so long till the loaf is much burnt, then take them out, and wash them; first in good juice of Limons, then in clear Spring water; and they will be as fair as the truly natural. Or after baking, give them to pigeons to eat, keeping them close up, and in the dung you will find the pearl exceeding fair: where note, you must give the pigeons nothing to eat in three days time.

IX. The ninth Way. After dissolution of small oriental pearls in juice of Limons, make the form thereof with clarified honey, moistning your hand with *Aqua Mellis*; this done, perfect them as before.

X. The tenth Way. Take filtrated juice of Limons, powder of pearl of each six ounces, Take one ounce, put them into a glass, and stop it close, set it fifteen days in horse-dung, and it will be a white paste; of which form pearl, bore them, and dry them in the Sun; at last in paste of barley meal (*viz.* a barley loaf) four fingers thick, stick the pearl, so that they may not touch, stop the holes, and cover them with paste; set it into an Oven, and bake it with bread, and you will find them hard and clear.

XI. The eleventh Way. Having formed them of the matter intended, bored and dryed them, put them in-

to Quicksilver, set over a glowing heat, stirring them well about, that the Quicksilver may stick to them; then dip them into glair of eggs, upon a glowing heat, and they are done; or being dry, boil them in Linseed oil, and wash them in warm water.

XII. *The twelfth Way.* Take pearl three ounces, prepared Salt one ounce, filtrated juice of Limons, so much as will cover them four fingers breadth: let it stand so long till it be a paste; the glass being very close stopped, shake all together five or six times a day; and when it comes to a paste put it into a glass with strong spirit of Vinegar, lute another glass over it; digest it three weeks in a cool place under the earth, so long till all be dissolved, then mix it with a little oil of eggs, or snail water, till it be like pearl in colour: then put this paste into silver moulds, and close them up for eight days; after which take them out, and bore them by the first Section, and put them again into the mould for eight days; this done, boil them in a silver porringer with milk; lastly, dry them upon a plate, in a warm place, where neither wind nor dust may come, and they will be much fairer than any oriental pearl.

XIII. *The thirteenth Way.* After the preparation of the matter in juice of Limons, or *Aqua fortis*, with clean hands make them into paste, and wash them in distilled water, which put into edulcorate calx of silver, and digest in Horse-dung for a month, so will they be fair and very oriental.

XIV. *The fourteenth Way.* Dissolve the matter in *Aqua fortis* (which let over-top it a fingers breadth) in a glass gourd, till all be incorporated into one body, which put into silver moulds, which have holes through them, and having stood one day, bore them through the holes, as they lie in the mould with a silver needle: being quite dry, take them out; put them into

into a glass close covered in the Sun, till they be quite dry; then put them upon a silver wire; and let them lie covered in their own fat (that is, that fatty substance which swims on the top of the menstruum in their dissolution) so long till they are very fair, then being strung, put them into a glass egg, and let them stand nine days in digestion, and they will be as fair as the natural.

XV. *The fifteenth Way.* Take Tobacco-pipe clay, of which form little beads (by the fourteenth Section) dry them in the Sun, and burn them in a potters furnace; then cover them with Bole armoniack, tempered with whites of eggs; being dry, dip them in water, lay on leaf silver, which dry again, and polish them with a tooth: then take clean shavings of parchment, cut small, and washed well with warm water; boil them in a new pot, with a slow fire, till they become somewhat thick, strain it, and being warm put in the pearl upon a needle or fine wire, that the hole may not be stopped, take them out, turn them round, that the water or glew may not settle in one place, dipping them so often (drying them every time) till they be thick enough, and they will appear full as fair as the truly natural.

C H A P. LXI.

Of the Consummation or Perfection of the Art of Painting.

I. A S Invention gave way to the advancement of Art; so the advancement of the same made way for its Perfection.

The invention arose from the appearance of things natural, conceived in *Ideas*, as we have abundantly